

in compliance with U.S. law

Puri-T 242

1/2" - 2" Lead Free, solder ends













Quality

- Certified by CSA International to comply with U.S. s3874, California AB1953, and similar laws of other states for the safe handling of drinking water
- 24h 100% seal test guaranteed
- Dual sealing system allows valve to be operated in either direction making installation easier
- · No metal-to-metal moving parts
- Handle clearly shows ball position
- Silicone-free lubricant on all seals
- · Chrome plated lead free brass ball for longer life
- · Handle stops on body to avoid stress at stem

Body

 Hot forged sand blasted, unplated lead free brass body and cap sealed with Loctite® or equivalent thread sealant

Stem

- Pure PTFE adjustable packing gland and reinforced PTFE washer for lower torque and easy maintenance
- Blowout-proof unplated lead free brass stem

Sealing

Pure PTFE self-lubricating seats with flexible-lip design

Connections

• Solder-end ANSI B16.18 female by female connections



Flow

Full port to DIN 3357 for maximum flow

Handle

- Geomet® carbon steel handle with thick PVC dip coating. Handle coating offers both thermal and electrical protection
- WARNING: do not exceed reasonable temperature and/or electrical load

Working pressure & temperature

- 600 PSI (for solder joints rating see table 1) non-shock cold working pressure
- For general use: $-4^{\circ}F$ / $+350^{\circ}F$ (for solder joints rating see table 1)
- NSF 61 limits (CSA approval): tested for use in continuous exposure to water of ambient temperature
- WARNING: freezing of the fluid in the installation may severely damage the valve

Options

- · Oval lockable handle
- Patented locking device
- Stem extension (assemble after soldering)
- T-handle
- Stubby handle

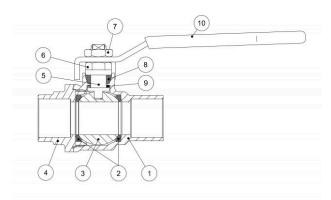
Upon request

- Glass filled PTFE seals
- Stainless steel handle (1.4016 / AISI 430)
- · Custom design

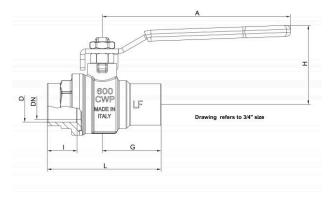
Approved by or in compliance with

- GOST-R (Russia)
- Certified by CSA International for Drinking Water to NSF/ANSI 61 - NSF/ANSI 372 (United States)
- RoHS Compliant (EU)

NOTE: approvals apply to specific configurations/sizes only.



1.1/2"- 2" hollow ball



DN shows the nominal flow diameter. Actual flow diameter complies with full port DIN 3357 part 4.

			TABLE 1	PRESSURE	- TEMPER	ATURE RAT	rings			
Joning material	Melting range degrees		Working temperature degrees		Maximum working gauge pressure					
					Size 1/8" - 1"		Size 1 ¼" - 2"		Size 2 ½" - 4"	
	°F	°C	°F	°C	psi	kPa	psi	kPa	psi	kPa
50-50 tin-lead solder* ASTM B32 alloy grade 50 A	361/421	185/215	0/+100	-18/+38	200	1400	176	1200	150	1050
			0/+150	-18/+66	150	1050	125	850	100	700
			0/+200	-18/+93	100	700	90	600	75	500
			0/+250	-18/+121	85	600	75	500	50	350
95-5 tin-antimony solder ASTM B32 alloy grade 95TA	450/464	230/240	0/+100	-18/+38	500**	3500**	400**	2800**	300**	2100**
			0/+150	-18/+66	400**	2800**	350**	2400**	275**	2000**
			0/+200	-18/+93	300**	2100**	250**	1700**	200	1400
			0/+250	-18/+121	200	1400	175	1200	150	1050

Pressure-temperature chart

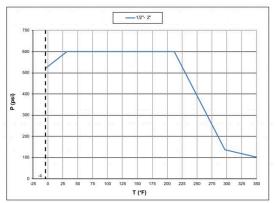


Chart applies to valve, not to solder joints for general use

	PART DESCRIPTION	Q.TY	MATERIAL		
1	Unplated solder end body	1	CW510L		
2	Seat	2	PTFE		
3	Chrome plated ball	1	CW510L		
4	Unplated solder end-cap	1	CW510L		
5	Unplated stem packing gland design		CW510L		
6	Nickel plated gland nut	1	CW617N		
7	Geomet® nut	1	CB4FF (EN10263-2)		
8	Packing gland seal	1	PTFE		
9	Thrust washer	1	PTFE carbon filled 25%		
10	Green PVC coated Geomet® steel handle	1	DD11 (EN10111)		

Code		T242D00	T242E00	T242F00	T242G00	T242H00	T242I00
D (inch)	Nominal	1/2	3/4	1	1 1/4	1 1/2	2
	actual	0.6271	0.8771	1.1279	1.3779	1.6279	2.1279
DN(inch)		0.590	0.787	0.984	1.259	1.574	1.968
I (inch)		0.492	0.748	0.905	0.964	1.102	1.338
L (inch)		2.244	2.244 2.854 3.346 3.819		3.819	4.488	5.433
G (inch)		1.181	1.476	1.673	1.909	2.244	2.716
A (inch)		3.937	4.724	4.724	6.220	6.220	6.220
H (inch)		1.695	1.988	2.153	2.988	3.236	3.500
Cv (GPM)		32.3	48.5	80.9	127.1	144.4	206.8

Note:

stated limits are not imposed by the valve, but by the strength of the soldering joint according to ASME B16.22.

* This alloy contains more than 0,2% lead and, according to certain specifications,

cannot be used for potable water or other foods.

** Soldered copper tube joints have been tested at 230 psi (1600 kPa) in accordance with ISO 2016

Pressure drop chart

