

**RuB, Inc.** is the North American headquarter for **RuB** brass shut-off valves and actuators.

Our new facility, built in 2014 in **Shakopee**, MN, features a 50,000 sq. ft. warehouse with 5-tier racking and state of the art wireless inventory management system controlled by an **SAP ERP system**.

All brass ball valves are 100% manufactured in Italy at our plant in Brescia. We are a family owned company that has been expanding its global presence and high-quality reputation as a premier ball valve manufacturer for more than 65 years exceeding customer expectations in quality, service and reliability.

Our manufacturing operation is highly automated and every product is tested according to the most rigorous standards, such as our 100% 24-hour dual seal test, and then shipped to *RuB*, *Inc.* in Shakopee, MN, USA, to serve the **North American markets**.

We offer forged brass ball valves from 1/8" to 4" in both standard and custom configurations for Oil, Water, Gas, and Industrial applications. We also stock stainless steel ball valves up to 8" and a complete electric and pneumatic actuation line for all of our actuatable brass and stainless-steel products.

All standard **RuB** branded Italian made brass ball valves have a limited lifetime warranty from defects in material and workmanship. For other products, we offer a 2-year limited warranty.







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# RuB, Inc. History

1993: **RuB** products enter full force into the North American market with a local warehouse in Massachusetts to support major nationwide distributors to the industrial and commercial plumbing markets.

1994: **RuB**, **Inc.** is incorporated as a wholly owned subsidiary in the State of Minnesota setting in place our long-term strategy for **RuB** valve business in North America.

1997: **RuB** shifts from using sales agents to hiring direct **RuB**, **Inc.** employees.

2000: **RuB**, **Inc.** begins sales into Canada.

2006: **RuB**, **Inc.** continues to expand its work force including Regional Managers and independent sales rep organizations to lead the sales efforts. The inventory in Massachusetts is transferred to a 17,000-ft<sup>2</sup> 5 tier racking warehouse in Shakopee, MN, and consigned stock warehouses are established in California and Toronto, Canada.

2008: Pneumatic actuation and stainless-steel ball valves are added to the product offering.

2014: **RuB**, **Inc.** builds a new 50,000-ft<sup>2</sup> office/warehouse in Shakopee, MN, USA, and continues expanding the stainless-steel ball valve offering.

2015: Official Grand Opening of *RuB*, *Inc.* North American Headquarters in Shakopee, MN, USA.

2019: **RuB**, **Inc.** Quality Management System is certified by LROA to the standards ISO 9001:2015.



#### **RuB Inc.TERMS & CONDITIONS OF SALES**

#### **PAYMENT TERMS**

Net 30 days (subject to approval) from invoice date by wire or ACH; checks accepted in some cases. A 1½ % service charge per month will be added to any A/R paid beyond stated term

#### FREIGHT POLICY

PPD shipment dependent on total net dollar value of invoice and Freight Zone from *RuB* Inc. shipping point. All other orders are EXW *RuB* Inc. Service Warehouse. Contact your *RuB* Inc. representative for details. PPD shipment based on single destination. *RuB* Inc. will ship best way unless of specific agreement with customer at time of order concerning timing, special routing instructions, or specific carrier.

#### ORDER ACCEPTANCE

All orders are subject to acceptance by *RuB* Inc. List prices, terms and conditions of sale, and products are subject to change without notice. Any item may be modified or discontinued without notice. Minimum acceptable net order value is \$250. All orders should be sent to purchaseorder@rubinc.com.

#### **ORDER QUANTITIES**

Unless otherwise agreed in writing by *RuB* Inc., orders must be in multiples of full box quantities as published in the price book. Orders for "broken" box quantities will be invoiced with a non-refundable "broken box" service fee of US \$30.00 per line item.

#### ORDER CANCELLATION

Order cancellations or modifications must reach *RuB* Inc. in writing and become valid only if acknowledged in writing by *RuB* Inc. If an order has been placed and staged for delivery, customer must pay 15% restocking fee.

#### SHORTAGES OR VARIANCE

Claims of shortage or variance due to mis-shipment or damage en route must be reported in writing to *RuB* Inc. within 5 working days of delivery/receipt of goods. Broken/damaged packages shall be notified in writing immediately to courier's driver and documented with pictures sent to *RuB* Inc. along with claim.

#### **RETURNED GOODS**

Customer may return material for reasons other than material defect within 6 months of purchase order date. *RuB* Inc will issue a Return Material Authorization only for goods in marketable condition and in original packaging. Customer will be credited, against future orders, value of returned material less 15% restocking fee, and any applicable freight charges.

#### PERFORMANCE GUARANTEE

RuB Inc. guarantees to the original purchaser that its original non-modified products will perform at rated capacity as stated in RuB's catalog onlywhen

- (1) properly applied, installed, serviced, and used in accordance with *RuB* Inc. Installation, Maintenance and Operating Instructions or, if no such instructions are available, prevailing industry standards, as revised from time to time, and
- (2) used in environments as specified or as limited by the Installation, Maintenance and Operating Instructions or the RuB catalog.

If *RuB* Inc. products are part of a greater system, *RuB* Inc. accepts responsibility only for the products manufactured by it. *RuB* INC. PRODUCTS MUST BE APPLIED, INSTALLED, SERVICED, AND USED IN ACCORDANCE WITH *RuB* INC. INSTALLATION, MAINTENANCE AND OPERATING INSTRUCTIONS OR, IF NO SUCH INSTRUCTIONS ARE AVAILABLE, PREVAILING INDUSTRY STANDARDS, as revised from time to time. Failure of the purchaser to apply, install, service and use *RuB* Inc. products in accordance with relevant instructions or prevailing industry standards, as applicable, will void this performance guarantee.

## THE FOREGOING WARRANTY IS EXCLUSIVE AND EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED AND OF ALL OTHER OBLIGATIONS OR LIABILITIES ON ITS PART, AND IT NEITHER ASSUMES NOR AUTHORIZES ANY OTHER PERSON TO ASSUME FOR IT ANY LIABILITY

**IN CONNECTION WITH THE SALE OF** *RuB* **INC. PRODUCTS.** The foregoing warranty is void if the customer fails to apply, install, service and use *RuB* Inc. products in accordance with relevant instructions or prevailing industry standards, as applicable, or if any modification is made to the warranted products by or for the customer subsequent the dispatch of the products from *RuB*. The customer indemnifies and holds *RuB* Inc. harmless from all claims or causes of action arising from any and all customer modifications, even though groundless, as well as from any damage suffered by *RuB* Inc. arising in whole or in part from such modification. If customer modifies and resells *RuB* Inc. products, customer agrees to inform end-user that *RuB* Inc. makes no express or implied warranties regarding such modification(s). The foregoing warranty is also void in the event that product failure results from acts or omissions of persons other than *RuB* Inc., or from accident or abuse, misuse or misapplication of the products.

Most *RuB* Inc. products are covered by a LIMITED LIFE-TIME WARRANTY to be free of defects in materials and workmanship, with exception of a few products covered for a period of five (5) or two (2) years after date of manufacture. Please refer to the specific product and specific certificate of warranty to see which warranty applies and relevant details and conditions of such warranty.

#### **DISCLAIMER**

Except as expressly set forth herein, *RuB* Inc. makes no representation and extends no warranties of any kind, either express or implied, including any warranties of quality, merchantability, title, or fitness for any particular purpose, whether alleged to arise by law, by reason of custom or usage in the trade, or by course of dealing.

#### LIMITATIONS OF LIABILITY

In no event shall *RuB* Inc., or its affiliates, officers, directors, employees, agents or attorneys, be liable for any CONSEQUENTIAL, INCIDENTAL, PUNITIVE, OR SPECIAL DAMAGES ARISING OUT OF OR CONNECTED WITH THE PURCHASE OF *RuB* INC. PRODUCTS regardless of liability, breach of warranties, failure of essential purpose or otherwise, even if advised of the possibility of such damages.

#### AGREEMENT OF SALE

No agreement of sale shall be in effect until *RuB* Inc. forwards to the customer an invoice detailing the customer's purchase of *RuB* Inc. products. Any agreement of sale hereunder shall be deemed to take place in the State of Minnesota (*RuB* Inc. headquarters) and shall be subject to the terms and conditions of sales set forth herein. These terms and conditions shall supersede any and all terms and conditions of sale of any customer purchase order. In case of discrepancy between any term in this document and the quote, the latter shall prevail. Unless otherwise stated, any undated reference to a code or standard shall be interpreted as referring to the latest edition.

#### **GOVERNING LAW**

The terms and conditions of sale set forth herein shall be governed by, and construed and enforced in accordance with the laws of the State of Minnesota (without regard to conflicts of law principles for such state). Each customer, by entering into an agreement of sale hereunder, irrevocably and unconditionally consents to submit to the exclusive jurisdiction of the courts of the State of Minnesota and of the United States of America, for any claim arising out of or relating in any manner (whether in contract, tort or otherwise) to such agreement of sale (and agrees not to commence any claim relating thereto except in such courts).

#### POTABLE WATER BRASS VALVES

For LOCALITIES that require "LEAD FREE" (0.25% or less Pb) brass valves for potable water applications, *RuB* Inc. offers specific models certified to NSF/ANSI 61-G and/ or NSF/ANSI 372. These products are identified as such on the handle. *RuB* Inc. PRODUCTS, WHICH ARE NOT IDENTIFIED AS COMPLIANT WITH ABOVE SPECIFICATIONS ARE NOT TO BE USED IN DRINKING WATER SYSTEMS. *RuB* Inc. cannot accept responsibility for mis-application of PRODUCTS TO DRINKING WATER SYSTEMS.

#### **CALIFORNIA PROPOSITION 65**

FOR BRASS VALVES SOLD IN CALIFORNIA: MARNING: Brass valves can expose you to chemicals including lead which are known to the state of California to cause cancer and birth defects or other reproductive harms. For more information: www.P65Warnings.ca.gov.

#### **MAJOR FORCE**

In no event shall *RuB* Inc. be responsible or liable for any failure or delay in performance of its obligation arising out of or caused, directly or indirectly, by circumstances beyond its reasonable control, including, without limitation: explosions, floods, fires, storms or earthquakes, epidemics, pandemics, war or threat of war, sabotage, insurrection, shortage of raw materials, refusal or impediment of any authority to issue any license or authorization for import and export, strikes or labor disputes, prohibitions and other events that in any way prevent *RuB* Inc. from purchasing or importing raw materials and / or components or the production, transport or export of the Products. In such cases, customer will have the possibility to cancel the open orders, if the cause of force majeure continues for a period of more than six months, without any other right to claim any compensations or damages.





# **Quality** you can **Trust** proven through generations of experience





DCL004 - Conflict Minerals





We are very proud of our 100% made in Italy brass ball valves manufactured in our **ISO 9001:2015** certified Corporate Headquarters in Brescia, Italy. We implemented this rigorous quality management and assurance system since 1995 monitored by the **Lloyd's ISO 9001** certification process, helping us improve quality and reliability.

Besides Lloyd's and PED compliance, we offer a verified package of quality assurance based on testing services, state of the art technology and approvals released by main laboratories and quality agencies from all over the world such as:



For more information, please visit our website at https://www.rubinc.com/approvals to learn which approvals apply to specific valves and specific configurations.





The CP series Electric actuator provide an output torque of 44 inch-pound and it's available in AC and DC voltage. They have a small footprint directly mounted on valves and they enable installation in confined spaces.



#### **Technical features:**

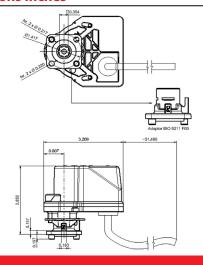
- Suitable for **RuB** actuatable valves up to 1 ¼" size (only for s.64 LT, s.65 and s.76 up to 1")
- Compact package to fit in restricted spaces
- Motor power consumption:
  - 4W for 24V DC, 6W for 230V AC
  - 8W for 24V AC and 110-120V AC
- Torque output up to 44 in-lb
- Operation time:
  - 5sec for 12 V DC, 24V DC
  - 15 sec for 24V AC, 110-120 V AC and 230 V AC at 60Hz
- Working temperature -4°F +180°F
- Protection class IP65 comparable to NEMA 4X

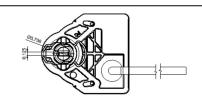
- Micro-switches for open-close signals
- Micro-switches can pass up to 1A
- Reversing motor
- Direct mount on valve for perfect shaft alignment
- Positive orientation between ball valve and actuator
- · Actuator easily removable for manual operating
- Visual position indicator
- Corrosion resistant plastic housing
- Actuator has successfully passed 100,000 cycle life tests
- Duty cycle 60%

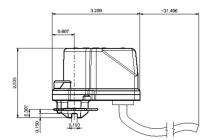
#### **Options:**

- Power supply:
  - 12 V DC, 24V DC
  - 110-120V AC 50/60Hz
  - 230V AC 50/60Hz
  - 24V AC 50/60Hz
- Adaptor F03 square 0.354 inch

| Model  | Torque<br>(In/LB) | Seconds<br>90° | Power            |
|--------|-------------------|----------------|------------------|
| CP5A2  | 44                | 15s            | 230V AC, 2 wires |
| CP5A3  | 44                | 15s            | 230V AC, 3 wires |
| CP5B2  | 44                | 15s            | 110V AC, 2 wires |
| CP5B3  | 44                | 15s            | 110V AC, 3 wires |
| CP5C2  | 44                | 15s            | 24 V AC, 2 wires |
| CP5C3  | 44                | 15s            | 24 V AC, 3 wires |
| CP5D2A | 44                | 5s             | 24 V DC, 2 wires |
| CP5E2A | 44                | 5s             | 12 V DC, 2 wires |









# **C-Tork Actuator**

## Compact lightweight electric actuator

The CT electric actuators are designed to drive ball and butterfly valves with ISO5211 mounting pad, providing a quarter turn motion. In combination with *RuB* valves are used in wastewater treatment plants, power plants, refineries, mining processes, food factories and in the fluid automated control in HVAC.



The CT family provides the following output torques:

| Model | Nominal Torque      |  |
|-------|---------------------|--|
| CT1   | 70.8 lb-in (8 Nm)   |  |
| CT2   | 97.3 lb-in (11 Nm)  |  |
| CT3   | 194.7 lb-in (22 Nm) |  |
| CT4   | 354 lb-in (40 Nm)   |  |





#### **Technical features & benefits:**

Direct ISO 5211 mount on valves.

Requires no separate linkage because the CT Series Actuators are ready for direct attachment to ISO5211 mounting pad.

Compact package with perfect shaft alignment.

Smaller actuator footprint enables installation in confined spaces; direct mount on ball valves reduces the mounting space requirement.

Several voltage ratings available.

Available with the most common power supplies around the globe.

• Fire retardant plastic with high IP ratings enclosure.

Provides a high degree of protection from dust, splashing water, rough handling and tough environments.

Auxiliary Switches.

Provides line voltage capable switch up to 1 A Resistive.

Special models available.

The CT family fits the customer needs extending the application coverage on request.



### **Key Codes:**

| СТ | Х | X | X | X | X | X |                     |   |
|----|---|---|---|---|---|---|---------------------|---|
|    |   |   |   |   |   |   | Option:             | R = Anti-condensation Resistance FO = Failsafe Valve Open FC = Failsafe Valve Close |
|    |   |   |   |   |   |   | Auxiliary Switches: | 0 = No Micro<br>1 = 1 Aux. Switch   |
|    |   |   |   |   |   |   |                     | 2 = 2 Aux. Switches   |
|    |   |   |   |   |   |   | Manual Override:    | M = Manual Override   |
|    |   |   |   |   |   | - | Manual Override:    | N = No Manual   |
|    |   |   |   |   |   |   |                     | A = 2 wires   |
|    |   |   |   |   |   |   |                     | B = 3 wires   |
|    |   |   |   |   |   |   |                     | C = 2 and 3 wires   |
|    |   |   |   |   |   |   | Control Type:       | D = Prop. 0 - 10 Vdc  |
|    |   |   |   |   |   |   |                     | E = Prop. 2 - 10 Vdc  |
|    |   |   | • |   |   |   |                     | F = Prop. 0 - 20 mA   |
|    |   |   |   |   | - | - |                     | G = Prop. 4 - 20 mA   |
|    |   |   |   |   |   |   |                     | A = 230Vac 50/60 Hz *   |
|    |   |   |   |   |   |   |                     | B = 110Vac 50/60 Hz *   |
|    |   |   |   |   |   |   |                     | C = 24Vac 50/60 Hz *  |
|    |   |   |   |   |   |   |                     | D = 24Vdc   |
|    |   |   |   |   |   |   | Power Supply:       | E = 12Vdc   |
|    |   |   |   |   |   |   |                     | F = 24 Vac/dc   |
|    |   |   |   |   |   |   |                     | G = 48 - 240Vac<br>H = 230Vac 60 Hz **  |
|    |   |   |   |   |   |   |                     | I = 110Vac 60Hz **  |
|    |   |   |   |   |   |   |                     | L = 24Vac 60Hz **   |
|    |   |   |   |   |   |   |                     | CT1 = 70.8 lb-in (8Nm)  |
|    |   |   |   |   |   |   |                     | CT2 = 97.3 lb-in (11Nm)   |
|    |   |   |   |   |   |   | Model:              | CT3 = 194.7 lb-in (22Nm)  |
|    |   |   |   |   |   |   |                     | CT4 = 354 lb-in (40Nm)  |

Note: \* Not valid for CT4 (50 Hz only), \*\* Valid for CT4 only

Ask for additional information on the whole range of *RuB*, *Inc.* products and consult with your supplier for special applications.



# **CT1** - 70.8 lb-in (8 Nm)



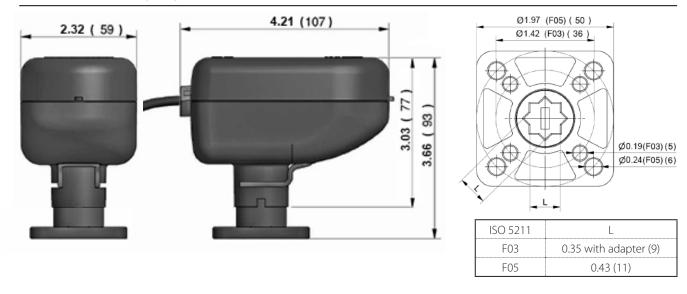
#### **Ordering Codes**

| Code     | Power supply               | Control Type       | Running time (0°-90°) | Feedback type     |
|----------|----------------------------|--------------------|-----------------------|-------------------|
| CT1AAN1  | 230 Vac 50/60 Hz           | 2 wires            | 45 sec @ 50Hz         |                   |
| CITAANI  | 230 VaC 30/00 F12          | 2 Wiles            | 38 sec @ 60Hz         |                   |
| CT1BAN1  | 110 Vac 50/60 Hz           | 2 wires            | 45 sec @ 50Hz         |                   |
| CITDANI  | 110 vac 30/00112           | 2 WIIES            | 38 sec @ 60Hz         |                   |
| CT1CAN1  | 24 Vac 50/60 Hz            | 2 wires            | 45 sec @ 50Hz         |                   |
| CITCANI  | 24 Vac 30/00 Hz            | 2 Wiles            | 38 sec @ 60Hz         | 1 microswitch & 1 |
| CT1ABN1  | 230 Vac 50/60 Hz           | 2i                 | 35 sec @ 50Hz         | output phase      |
| CITADINI | 230 VaC 30/00 F12          | 3 wires            | 30 sec @ 60Hz         |                   |
| CT1BBN1  | 110 Vac 50/60 Hz           | 3 wires            | 35 sec @ 50Hz         |                   |
| CIIDDNI  | 110 Vac 30/00 112          | 2 Milez            | 30 sec @ 60Hz         |                   |
| CT1CBN1  | 24 Vac 50/60 Hz            | 2 wires            | 35 sec @ 50Hz         |                   |
| CTTCBNT  | 24 Vac 30/00 Hz            | 3 wires            | 30 sec @ 60Hz         |                   |
| CT1DCN0  | 24V DC                     | 2/3 wires          | 60 sec.               | 2 output phases   |
| CT1FDN0  | 24V DC / AC ± 20% 50/60 Hz | Modulating 0-10Vdc | 60 sec.               | 2 -10 Vdc         |

#### **Optional models on request:**

- 44.2 lb-in with 15 sec running time, Vac only
- Vdc 2/3 wires 30 sec running time
- 12 Vdc power supply, 2/3 wires 60 secs running time
- Different Input signal on modulating: 0(2)-10 Vdc, 0(4)-20 mA
- Modbus Communication
- On/Off 3 positions (0°, 45° and 90°)

#### **Dimensions inches (mm)**





#### **Wiring diagrams**

#### Vac models 2 wires control Vac models 3 wires control **OPEN** CLOSED OPEN CLOSED Ν BLUE BLUE BLUE BLUE BROWN (CLOSE) BROWN (CLOSE) BROWN (CLOSE) BROWN (CLOSE) GREEN (OPEN) GREEN (OPEN) GREEN (OPEN) GREEN (OPEN) GREY GREY GREY GREY WHITE WHITE WHITE WHITE PINK PINK PINK PINK Vdc models 2 wires control Vdc models 3 wires control **OPEN POSITION OPEN POSITION CLOSE POSITION CLOSE POSITION** BLUE BLUE BROWN (CLOSE) BROWN (CLOSE) BROWN (CLOSE) BROWN (CLOSE) GREEN (OPEN) GREEN (OPEN) GREEN (OPEN) WHITE WHITE (+) WHITE WHITE EXIT PHASE EXIT PHASE EXIT PHASE PINK PINK PINK EXIT PHASE PINK (+) (+) W 网 网 W **Proportional models** RED 24V AC **BLACK** 24V DC GREEN Positioning signal 0-10V DC / 2-10V DC WHITE 0-20 mA / 4-20V mA PINK Feedback signal YELLOW 2-10V DC

#### **Technical specification**

|   | 2 wires Vac                       | 3 wires Vac               | 2/3 wires Vdc            | Modulating                    |
|---|-----------------------------------|---------------------------|--------------------------|-------------------------------|
| Position indicator                                | Ro                                | otating arrow, indicating | the position of the sphe | ere                           |
|   | 230 V - 50/60 Hz                  |                           | 24Vdc                    |                               |
| Power supply                                      | 24 V - 50                         | 0/60 Hz                   |                          | 24V DC / AC ± 20%<br>50/60 Hz |
|   | 110 V - 5                         | 60/60 Hz                  | 12Vdc                    | 30,00112                      |
| Power cable length                                |                                   | 31.5 inches (80 cm) (d    | other sizes on request)  |                               |
| Operating time (90°)                              | 45 sec @ 50Hz                     | 35 sec @ 50Hz             | 60 sec                   | 60 sec                        |
|   | 38 sec @ 60Hz                     | 30 sec @ 60Hz             | 00 sec                   |                               |
| Absorbed power                                    | 3.9                               | VA                        | 2 VA                     | 3.5 W                         |
| Electrical capacity of the additional microswitch | 1 A resisti                       | ve - 250V                 | Not a                    | vailable                      |
| Maximum noise (1 meter away)                      |                                   | 40 d                      | B (A)                    |                               |
| Operating ambient temperature                     |                                   | 41°F to 122°F(            | +5 °C to +50°C)          |                               |
| Degree of protection                              | IP 54 (Equivalent to NEMA3)       |                           |                          |                               |
| Insulation class                                  | Ⅲ- double insulation 🔲            |                           |                          |                               |
| Outer shell material                              | Polyamide PA 6 - 30% glass fibers |                           |                          |                               |
| Certification                                     |                                   |                           | Ē                        |                               |

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# **CT2** - 97.3 lb-in (11 Nm)



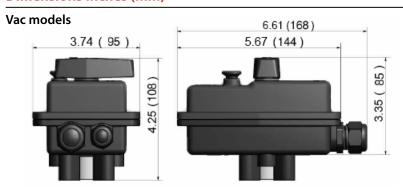
### **Ordering Codes**

| Code     | Power supply        | Control Type | Running time (0°-90°) | Feedback type |
|----------|---------------------|--------------|-----------------------|---------------|
| CT2ACM2  | 230 Vac - 50/60 Hz  | 2/2 wires    | 35 sec @ 50Hz         |               |
| CTZACWIZ | 230 VaC - 30/00 FIZ | 2/3 wires    | 30 sec @ 60Hz         |               |
| CT2BCM2  | 1101/ 50/6011-      | 2/3 wires    | 35 sec @ 50Hz         |               |
| CTZBCMZ  | 110 Vac - 50/60 Hz  |              | 2/3 WIFES             | 30 sec @ 60Hz |
| CT2CCM2  | 241/ 50/6011-       | 2/3 wires    | 35 sec @ 50Hz         |               |
| CTZCCWIZ | 24 Vac - 50/60 Hz   |              | 30 sec @ 60Hz         |               |
| CT2DCN2  | 24V DC              | 2/3 wires    | 12 sec.               |               |

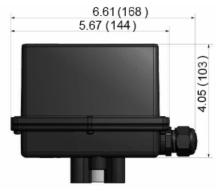
#### **Optional models on request:**

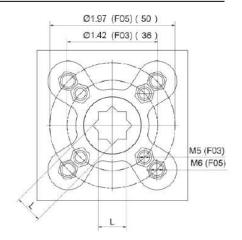
- 12 Vdc power supply
- Optional speed:
  - Vac only: 12 sec or 4 sec (44.2 lb-in) - Vdc only: 8 sec and 5 sec (97.3 lb-in);
    - 3 sec (70.8 lb-in); 1 sec (44.2 lb-in)
- Proportional models: 0(2)-10 Vdc, 0(4)-20 mA, Modbus
- Electronic fail safe (see page 22)

#### **Dimensions inches (mm)**







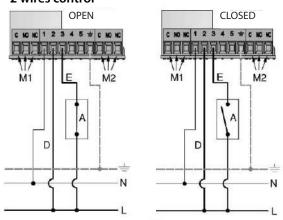


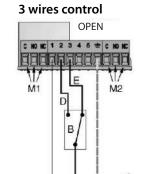
| ISO 5211 | L                     |
|----------|-----------------------|
| F03      | 0.35 with adapter (9) |
| F05      | 0.43 (11)             |



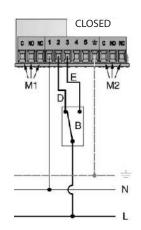
#### **Wiring diagrams**

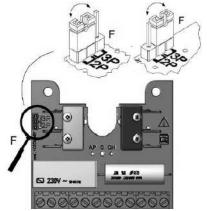
#### 2 wires control





N



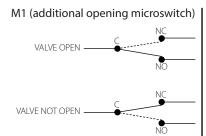


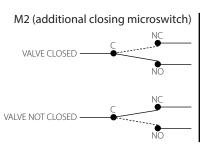
**Vac models:** Move the jumper to have the

desired electrical connection.

**Vdc models:** No jumper change is needed

#### **Auxiliary switches**





#### **Technical specification**

|   | ALL IN ONE - 2/3 wires Vac  | ALL IN ONE - 2/3 wires Vdc        |  |
|---|---|-----------------------------------|--|
| Position indicator and manual override                    | Manual lever with arrow indicating the position of the sphere   | Not available                     |  |
|   | 230 V - 50/60 Hz  | 24Vdc                             |  |
| Power supply  | 110 V - 50/60 Hz  |                                   |  |
|   | 24 V - 50/60 Hz   | 12Vdc                             |  |
| Electric connections                                      | Via terminal board ir   | nside the actuator                |  |
| Operating time (90°)                                      | 35 sec @ 50Hz<br>30 sec @ 60Hz  | 12 sec                            |  |
|   | 6 VA (230 V)  | 0.2 \( \( \( \) \( \) \( \) \( \) |  |
| Absorbed power  | 6 VA (110 V)  | 0.3A (24Vdc)                      |  |
|   | 7.5 VA (24 V)   | 0.5A (12 Vdc)                     |  |
| Maximum current supported by the additional microswitches | 1 A resistive   | Not available                     |  |
| Maximum noise (1 meter away)                              | 35 dB (A) standard version  | 47 dB (A) standard version        |  |
| Operating ambient temperature                             | 14°F to 122°F (-1   | 0 °C to +50°C)                    |  |
| Degree of protection                                      | IP 67 (Equivalent to NEMA6)   |                                   |  |
| Outer casing  | Characterized by a ribbed shape made of glass-filled "polyarylamide" technopolymer, particularly robust and impermeable to humidity |                                   |  |
| Certification   | CE  |                                   |  |



# **CT3** - 194.7 lb-in (22 Nm)



#### **Ordering Codes**

| Code    | Power supply       | Control Type | Running time (0°-90°)          | Feedback type               |
|---------|--------------------|--------------|--------------------------------|-----------------------------|
| СТЗАСМ2 | 230 Vac - 50/60 Hz | 2/3 wires    | 45 sec @ 50Hz<br>38 sec @ 60Hz |                             |
| СТЗВСМ2 | 110 Vac - 50/60 Hz | 2/3 wires    | 45 sec @ 50Hz<br>38 sec @ 60Hz | 2 x Free auxiliary switches |
| СТЗССМ2 | 24 Vac - 50/60 Hz  | 2/3 wires    | 45 sec @ 50Hz<br>38 sec @ 60Hz |                             |
| CT3DCN2 | 24V DC             | 2/3 wires    | 30 sec.                        |                             |

#### **Optional models on request:**

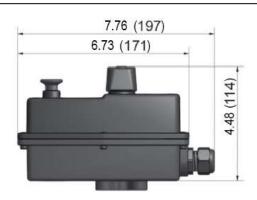
- 12 Vdc power supply
- Optional speed: Vac only : 9 sec
  - Vdc only: 10 sec

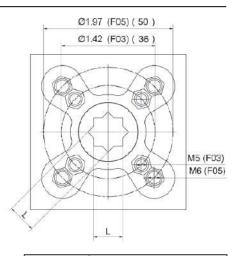
- Proportional models: 0(2)-10 Vdc, 0(4)-20 mA, Modbus
- Electronic fail safe (see page 22)

#### **Dimensions inches (mm)**

#### Vac models

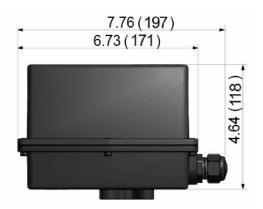






#### Vdc models



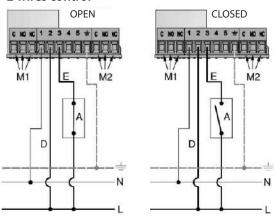


| ISO 5211 | L                     |
|----------|-----------------------|
| F03      | 0.35 with adapter (9) |
| F05      | 0.43 (11)             |

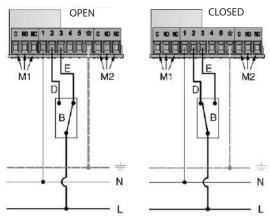


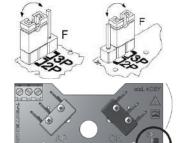
#### **Wiring diagrams**

#### 2 wires control



#### 3 wires control



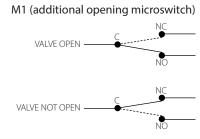


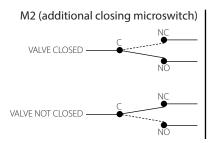
Vac models: Move the jumper to have the

desired electrical connection.

Vdc models: No jumper change is needed

#### **Auxiliary switches**





### **Technical specification**

|   | ALL IN ONE - 2/3 wires Vac  | ALL IN ONE - 2/3 wires Vdc |  |
|---|---|----------------------------|--|
| Position indicator and manual override                    | Manual lever with arrow indicating the position of the sphere   | Not available              |  |
|   | 230 V - 50/60 Hz  | 24Vdc                      |  |
| Power supply  | 110 V - 50/60 Hz  | 2.1.00                     |  |
|   | 24 V - 50/60 Hz   | 12Vdc                      |  |
| Electric connections                                      | Via terminal board  | inside the actuator        |  |
| Operating time (90°)                                      | 45 sec  | 30 sec                     |  |
|   | 5 VA (230 V)  | 0.25 A (24Vdc)             |  |
| Absorbed power  | 5 VA (110 V)  |                            |  |
|   | 6 VA (24 V)   | 0.4 A (12 Vdc)             |  |
| Maximum current supported by the additional microswitches | 1 A re  | sistive                    |  |
| Maximum noise (1 meter away)                              | 42 dB (A) standard version  | 52 dB (A) standard version |  |
| Operating ambient temperature                             | 14°F to 122°F (-10 °C to +50°C)   |                            |  |
| Degree of protection                                      | IP 67 (Equivalent to NEMA6)   |                            |  |
| Outer casing  | Characterized by a ribbed shape made of glass-filled "polyarylamide" technopolymer, particularly robust and impermeable to humidity |                            |  |
| Certification   | CE  |                            |  |



# **CT4 -** 354 lb-in (40 Nm)



#### **Ordering Codes**

| Code    | Power supply  | Control Type | Running time (0°-90°) | Feedback type               |
|---------|---------------|--------------|-----------------------|-----------------------------|
| CT4ACM2 | 230 Vac 50 Hz | 2/3 wires    | 55 sec.               |                             |
| CT4BCM2 | 110 Vac 50 Hz | 2/3 wires    | 55 sec.               | 2 x Free auxiliary switches |
| CT4CCM2 | 24 Vac 50 Hz  | 2/3 wires    | 55 sec.               |                             |
| CT4HCM2 | 230 Vac 60Hz  | 2/3 wires    | 45 sec.               |                             |
| CT4ICM2 | 110 Vac 60Hz  | 2/3 wires    | 45 sec.               |                             |
| CT4LCM2 | 24 Vac 60Hz   | 2/3 wires    | 45 sec.               |                             |

#### **Optional models on request:**

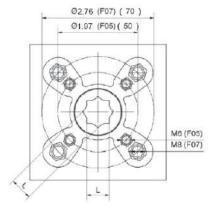
- 24Vdc and 12 Vdc power supply
- Optional speed: Vac only : 14 sec and 32 sec

- Proportional models: 0(2)-10 Vdc, 0(4)-20 mA, Modbus
- Electronic fail safe (see page 22)

#### **Dimensions inches (mm)**





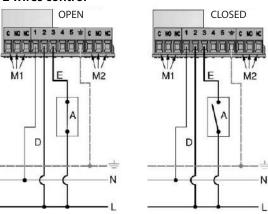


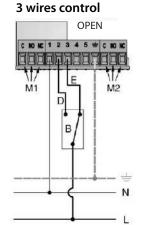
| ISO 5211 | L                      |  |
|----------|------------------------|--|
| F05      | 0.43 with adapter (11) |  |
| F07      | 0.55 (14)              |  |

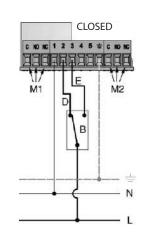


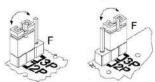
#### **Wiring diagrams**

# 2 wires control





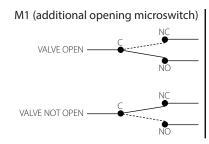


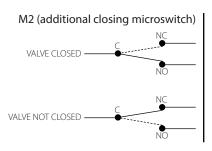




**Vac models:** Move the jumper to have the desired electrical connection.

#### **Auxiliary switches**





### **Technical specification**

|   | ALL IN ONE - 2/3 wires  |  |
|---|---|--|
| osition indicator and manual override                     | Manual lever with arrow indicating the position of the sphere   |  |
|   | 230 V - 50 Hz   |  |
| Power supply  | 110 V - 50 Hz   |  |
|   | 24 V - 50 Hz  |  |
| Electric connections                                      | Via terminal board inside the actuator  |  |
| Operating time (90°)                                      | 55 sec @ 50Hz   |  |
| Operating time (50 )                                      | 45 sec @ 60 Hz  |  |
|   | 13 VA (230 V)   |  |
| Maximum absorbed power (standard version 55sec)           | 11 VA (110 V)   |  |
| (stalidald veision 33sec)                                 | 12 VA (24 V)  |  |
| Maximum current on the output phase at terminals 4 and 5  | 1 A resistive   |  |
| Maximum current supported by the additional microswitches | 1 A resistive   |  |
| Maximum noise (1 meter away)                              | 50 dB (A) standard version  |  |
| Operating ambient temperature                             | 14°F to 122°F (-10 °C to +50°C)   |  |
| Degree of protection                                      | IP 67 (Equivalent to NEMA6)   |  |
| Outer casing  | Characterized by a ribbed shape made of glass-filled "polyarylamide" technopolymer, particularly robust and impermeable to humidity |  |
| Certification   | CE  |  |



# Super capacitors electronic Fail Safe actuators

Using the SuperCaps technology the CT2, CT3 and CT4 actuators can store the necessary energy to drive open or close the valve in a safety position during an electrical power supply interruption. Fail safe open or close position in valves is crucial to prevent serious damages in critical applications such as coils freezing or steam exchangers overpressure. By default they are all provided with a 2-10 Vdc feedback, two auxiliary switches and 1m cable length.

#### **Ordering Codes**

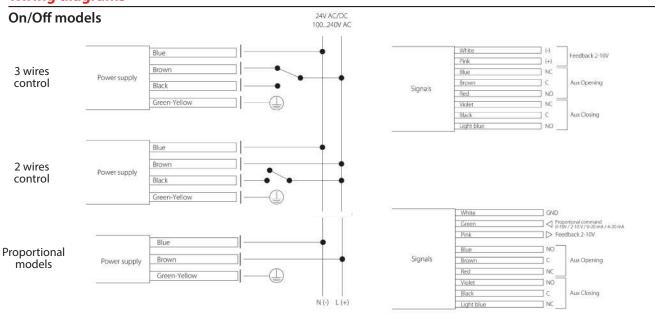
| Code      | Torque (in/lb) | Power supply         |  |
|-----------|----------------|----------------------|--|
| CT2FCM2Fx | 97.4           | 24Vdc - 24V 50/60 Hz |  |
| CT2GCM2Fx | 97.4           | 100240V 50/60 Hz     |  |
| CT3FCM2Fx | 194.7          | 24Vdc - 24V 50/60 Hz |  |
| CT3GCM2Fx | 194.7          | 100240V 50/60 Hz     |  |
| CT4FCM2Fx | 354            | 24Vdc - 24V 50/60 Hz |  |
| CT4GCM2Fx | 354            | 100240V 50/60 Hz     |  |

Note: X=O for Fail safe valve open; C for Fail Safe valve close X

#### **Technical specification - Fail safe Models**

|                                | CT2                | CT3                                    | CT4                |  |
|--------------------------------|--------------------|--|--------------------|--|
| Available power supply         | 24Vdc -            | 24Vdc - 24V 50/60 Hz - 100240V 50/60Hz |                    |  |
| Max. Running power consumption | 10W                | 25W                                    | 25W                |  |
| Power supply cable             |                    | 40 in. (1 m) length AWG20              | )                  |  |
| Signal cable                   |                    | 40 in. (1 m) length AWG24              | 1                  |  |
| Auxiliary switches rating      | max 30V DC - 0.1 A | max 30V DC - 0.1 A                     | max 30V DC - 0.1 A |  |
| Nominal Torque                 | 97.3 lb-in         | 194.7 lb-in                            | 354 lb-in          |  |
| Available control type         | 0                  | On/off 2&3 wires - proportional        |                    |  |
| Valve position feedback        |                    | 2 -10V DC                              |                    |  |
| Manual Override                | Manual lever wit   | h arrow indicating the posi            | tion of the sphere |  |
| Running Speed (90°)            |                    | 30s                                    |                    |  |
| Fail safe speed(90°)           | 20 s               | 26 s                                   | 30 s               |  |
| Max Noise                      | 45 dB (A)          | 60 dB (A)                              | 65 dB (A)          |  |
| Degree of protection           |                    | IP67                                   |                    |  |
| SuperCaps recharging time      | 15 min (90°)       | 15 min (90°)                           | 50 min (90°)       |  |
| Operating ambient temperature  |                    | 14°F to 122°F (-10°C to 50°C)          |                    |  |
| Certification                  |                    | CE                                     |                    |  |

#### Wiring diagrams









# **CH Actuator**

## **High Torque electric actuator**

The CH valve actuators are used on ball or butterfly valves. This quarter turn actuators are available from 443 lb-in to 3540 lb-in. As standard, this actuator offers an IP67 ABS housing, dome position indicator, end of travel limit switches, manual override and an internal heater. The new Series offers multi-voltage capability and failsafe functionality utilizing a super-capacitor back-up system.

The CH family provides the following output running torques:

| Model Nominal Torque |                     |  |  |  |
|----------------------|---------------------|--|--|--|
| CH1                  | 443 lb-in (50 Nm)   |  |  |  |
| CH2                  | 708 lb-in (80 Nm)   |  |  |  |
| CH3                  | 974 lb-in (110 Nm)  |  |  |  |
| CH4                  | 1770 lb-in (200 Nm) |  |  |  |
| CH5                  | 3540 lb-in (400 Nm) |  |  |  |



#### **Technical features & benefits:**

#### • Multiple ISO 5211 mountings.

The CH Series Actuators are ready for direct attachment on valves providing two size ISO 5211 and an octagonal female drive output.

#### • Dome style local visual indicator.

A clearly visible indicator allows intuitive indication of the valve position.

#### · Hand operation.

by hexagonal wrench, supplied in clip under the actuator, it's possible to do open/close operation when no power is being applied.

#### • Fully weatherproof to IP67.

Enhances the range of application environments.

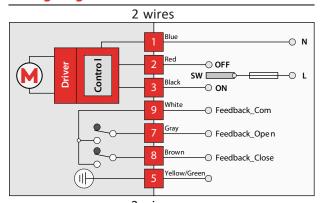
#### • End of travel confirmation switches.

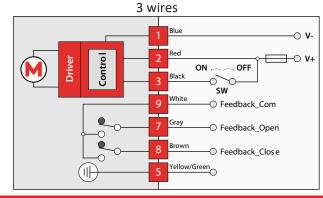
Provides line voltage capable switch up to 1 A Resistive.

#### Special models available.

The CH family fits the customer needs extending the application coverage on request.

#### Wiring diagrams - On/Off models







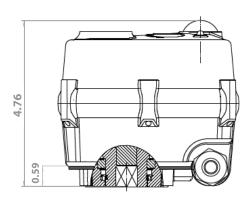
# **CH1** - 443 lb-in (50 Nm)

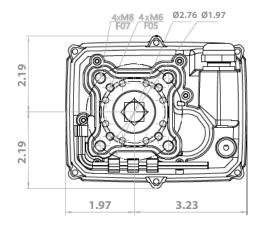


## **Technical specification**

|                            | ON-OFF ELECT             | RIC ACTUATOR                 | ON-OFF FAILSAFE E                  | LECTRIC ACTUATOR         |  |  |
|----------------------------|--------------------------|------------------------------|------------------------------------|--------------------------|--|--|
| Ordering code              | CH1GCM2                  | CH1FCM2                      | CH1GCM2Fx*                         | CH1GCM2Fx*               |  |  |
| Rated voltage              | 95-265VAC/DC (50/60Hz)   | 24VAC/DC (50/60Hz)           | 95-265VAC/DC (50/60Hz)             | 24VAC/DC (50/60Hz)       |  |  |
| Voltage range              | AC: 95-265V DC: 100-300V | AC: 18-26V DC: 22-28V        | AC: 95-265V DC: 100-300V           | AC: 18-26V DC: 22-28V    |  |  |
| Consumption                | 25 W                     | 25 W                         | 40 W                               | 40 W                     |  |  |
| Peak current               | 6.25 A                   | 6.25 A                       | 6.25 A                             | 6.25 A                   |  |  |
| Fuse                       | 2 A                      | 4 A                          | 4 A                                | 4 A                      |  |  |
| Maximum break Torque Ib-in | 531.04                   | 1 lb-in                      | 531.04                             | lb-in                    |  |  |
| Manual operation           | Yes, by he               | xagonal wrench (supplied i   | n clip) when no power is being     | g applied.               |  |  |
| Run time                   |                          | ≈ 10 sec                     |                                    |                          |  |  |
| Operating frequency        |                          | Not continuous, allow ≥      | 1 minute between cycles            |                          |  |  |
| Position confirmation      |                          | Mechanically driven dome     | style visual 2 colour indicator    |                          |  |  |
| Mounting restriction       | Do not install           | underslung/upside down.      | Can install upright horizontally   | or vertically.           |  |  |
| End position indication    | Micro-switches operate   | d by adjustable internal can | ns , set slightly ahead of the fir | nal motor stop position. |  |  |
| ISO 5211                   |                          | F05                          | & F07                              |                          |  |  |
| Working angle              | Factory set              | at 90° ± 2°, maximum angle   | e of rotation 360° unless multi    | turn series.             |  |  |
| Female drive               |                          | 0.55 inch x (                | ).59 inch deep                     |                          |  |  |
| Ingress protection         |                          | IP67                         |                                    |                          |  |  |
| Max media temperature      | ≤ 176° F                 |                              |                                    |                          |  |  |
| Ambient temperature        | -4° F to 140° F          |                              |                                    |                          |  |  |
| Non-operating temperature  | -40° F to 176° F         |                              |                                    |                          |  |  |
| Ambient humidity           | 5-95% RH non-condensing  |                              |                                    |                          |  |  |
| Housing                    |                          | Plastic (A                   | ABS) cover                         |                          |  |  |

**<sup>\*</sup>Note:** x = O Failsafe Valve Open; C Failsafe Valve Closed









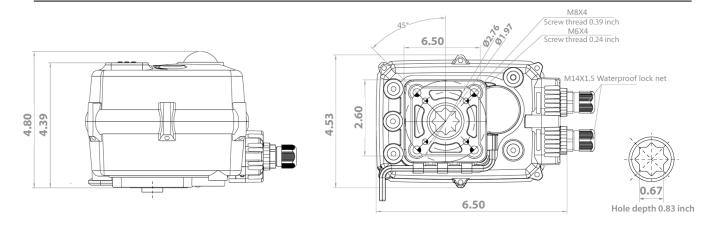
# **CH2 -** 708 lb-in (80 Nm)



## **Technical specification**

|                            | ON-OFF ELECT             | ON-OFF ELECTRIC ACTUATOR   |                                    | LECTRIC ACTUATOR         |  |  |
|----------------------------|--------------------------|--|------------------------------------|--------------------------|--|--|
| Ordering code              | CH2GCM2                  | CH2FCM2  | CH2GCM2Fx*                         | CH2FCM2Fx*               |  |  |
| Rated voltage              | 95-265VAC/DC (50/60Hz)   | 24VAC/DC (50/60Hz)   | 95-265VAC/DC (50/60Hz)             | 24VAC/DC (50/60Hz)       |  |  |
| Voltage range              | AC: 95-265V DC: 100-300V | AC: 18-26V DC: 22-28V  | AC: 95-265V DC: 100-300V           | AC: 18-26V DC: 22-28V    |  |  |
| Consumption                | 60 W                     | 60 W   | 60 W                               | 60 W                     |  |  |
| Peak current               | 3.75 A                   | 3.75 A   | 3.75 A                             | 3.75 A                   |  |  |
| Fuse                       | 4 A                      | 4 A  | 4 A                                | 4 A                      |  |  |
| Maximum break Torque Ib-in | 796.57 lb-in             | 796.57 lb-in   | 796.57 lb-in                       | 796.57 lb-in             |  |  |
| Manual operation           | Yes, by he               | xagonal wrench (supplied in  | n clip) when no power is bein      | g applied.               |  |  |
| Run time                   |                          | ≈ 10 sec   |                                    |                          |  |  |
| Operating frequency        |                          | Not continuous, allow ≥  | 1 minute between cycles            |                          |  |  |
| Position confirmation      |                          | Mechanically driven dome style visual 2 colour indicator                               |                                    |                          |  |  |
| Mounting restriction       | Do not install           | Do not install underslung/upside down. Can install upright horizontally or vertically. |                                    |                          |  |  |
| End position indication    | Micro-switches operated  | d by adjustable internal can   | ns , set slightly ahead of the fir | nal motor stop position. |  |  |
| ISO 5211                   |                          | F05  | & F07                              |                          |  |  |
| Working angle              | Factory set              | at 90° ± 2°, maximum angle   | of rotation 360° unless multi      | turn series.             |  |  |
| Female drive               |                          | 0.67 inch x 0  | 1.83 inch deep                     |                          |  |  |
| Ingress protection         |                          | IP67   |                                    |                          |  |  |
| Max media temperature      | ≤ 176° F                 |  |                                    |                          |  |  |
| Ambient temperature        | -4° F to 140° F          |  |                                    |                          |  |  |
| Non-operating temperature  | -40° F to 176° F         |  |                                    |                          |  |  |
| Ambient humidity           | 5-95% RH non-condensing  |  |                                    |                          |  |  |
| Housing                    |                          | Plastic (A   | ABS) cover                         |                          |  |  |

<sup>\*</sup>Note: x=O Failsafe Valve Open; C Failsafe Valve Closed





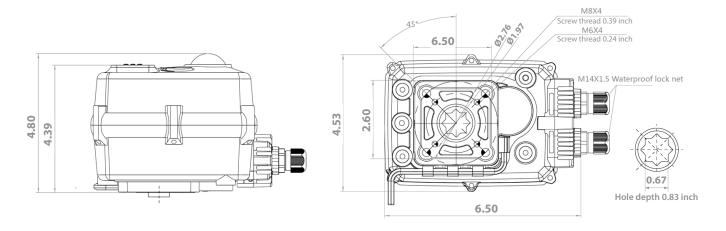
# **CH3** - 974 lb-in (110 Nm)



## **Technical specification**

|                            | ON-OFF ELECT             | RIC ACTUATOR                 | ON-OFF FAILSAFE E                  | LECTRIC ACTUATOR         |  |  |
|----------------------------|--------------------------|------------------------------|------------------------------------|--------------------------|--|--|
| Ordering code              | CH3GCM2                  | CH3FCM2                      | CH3GCM2Fx*                         | CH3FCM2Fx*               |  |  |
| Rated voltage              | 95-265VAC/DC (50/60Hz)   | 24VAC/DC (50/60Hz)           | 95-265VAC/DC (50/60Hz)             | 24VAC/DC (50/60Hz)       |  |  |
| Voltage range              | AC 95-265V / DC 100-300V | AC 20-28 / DC 22-32V         | AC 95-265V / DC 100-300V           | AC 20-28 / DC 22-32V     |  |  |
| Consumption                | 100 W                    | 100 W                        | 100 W                              | 100 W                    |  |  |
| Peak current               | 6.25 A                   | 6.25 A                       | 6.25 A                             | 6.25 A                   |  |  |
| Fuse                       | 2 A                      | 10 A                         | 2 A                                | 10 A                     |  |  |
| Maximum break Torque lb-in | 1239.1                   | 1 lb-in                      | 1239.1                             | 1 lb-in                  |  |  |
| Manual operation           | Yes, by hexago           | nal wrench (supplied in clip | o) when no power is being app      | olied Run time           |  |  |
| Run time                   |                          | ≈ 10 sec                     |                                    |                          |  |  |
| Operating frequency        | AC not continuous, 75%   | duty cycle but recommen      | d allowing ≥1 min between cy       | ycles. DC is continuous. |  |  |
| Position confirmation      |                          | Mechanically driven dome     | style visual 2 color indicator     |                          |  |  |
| Mounting restriction       | None, it can be moun     | ited at any angle. Leave spa | ce for manual operation and e      | electrical connection.   |  |  |
| End position indication    | Micro-switches operated  | d by adjustable internal can | ns , set slightly ahead of the fir | nal motor stop position. |  |  |
| ISO 5211                   |                          | F05                          | & F07                              |                          |  |  |
| Working angle              |                          | Factory se                   | et at 90° ± 2°                     |                          |  |  |
| Female drive               |                          | 0.67 inch octago             | n x 0.83 inch deep                 |                          |  |  |
| Ingress protection         |                          | IF                           | P67                                |                          |  |  |
| Max media temperature      | ≤ 176° F                 |                              |                                    |                          |  |  |
| Ambient temperature        | -4° F to 140° F          |                              |                                    |                          |  |  |
| Non-operating temperature  | -40° F to 176° F         |                              |                                    |                          |  |  |
| Ambient humidity           | 5-95% RH non-condensing  |                              |                                    |                          |  |  |
| Housing                    |                          | Plastic (/                   | ABS) cover                         |                          |  |  |

**<sup>\*</sup>Note:** x=O Failsafe Valve Open; C Failsafe Valve Closed





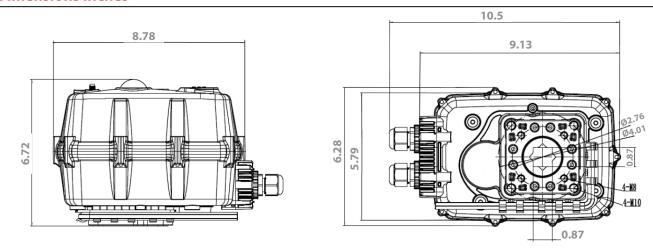
# **CH4 -** 1770 lb-in (200 Nm)



## **Technical specification**

|                            | ON-OFF ELECT                  | RIC ACTUATOR  | ON-OFF FAILSAFE ELECTRIC ACTUATOR  |                          |  |  |
|----------------------------|-------------------------------|---|------------------------------------|--------------------------|--|--|
| Ordering code              | CH4GCM2                       | CH4FCM2   | CH4GCM2Fx*                         | CH4FCM2Fx*               |  |  |
| Rated voltage              | 95-265VAC/DC (50/60Hz)        | 24VAC/DC (50/60Hz)  | 95-265VAC/DC (50/60Hz)             | 24VAC/DC (50/60Hz)       |  |  |
| Voltage range              | AC: 95-265V DC: 100-300V      | AC: 18-26V DC: 22-28V   | AC: 95-265V DC: 100-300V           | AC: 18-26V DC: 22-28V    |  |  |
| Consumption                | 120 W                         | 120 W   | 150 W                              | 150 W                    |  |  |
| Peak current               | 7.5 A                         | 7.5 A   | 7.5 A                              | 7.5 A                    |  |  |
| Fuse                       | 10 A                          | 10 A  | 10 A                               | 10 A                     |  |  |
| Maximum break Torque Ib-in | 2124.1                        | 8 lb-in   | 2124.1                             | 8 lb-in                  |  |  |
| Manual operation           | Yes, by hexagonal wrench (sup | Yes, by hexagonal wrench (supplied in clip) when no power is being applied. Must engage declutch button on cover firs |                                    |                          |  |  |
| Run time                   | ≈ 25 sec                      |   |                                    |                          |  |  |
| Operating frequency        |                               | Not continuous, allow ≥   | 1 minute between cycles            |                          |  |  |
| Position confirmation      |                               | Mechanically driven dome style visual 2 colour indicator  |                                    |                          |  |  |
| Mounting restriction       | Do not install                | Do not install underslung/upside down. Can install upright horizontally or vertically.                                |                                    |                          |  |  |
| End position indication    | Micro-switches operated       | d by adjustable internal can  | ns , set slightly ahead of the fir | nal motor stop position. |  |  |
| ISO 5211                   |                               | F07   | & F10                              |                          |  |  |
| Working angle              | Factory set                   | at 90° ± 2°, maximum angle  | e of rotation 360° unless multi    | turn series.             |  |  |
| Female drive               |                               | 0.87 inch x 1   | 1.06 inch deep                     |                          |  |  |
| Ingress protection         |                               | IP67  |                                    |                          |  |  |
| Max media temperature      | ≤ 176° F                      |   |                                    |                          |  |  |
| Ambient temperature        | -4° F to 140° F               |   |                                    |                          |  |  |
| Non-operating temperature  | -40° F to 176° F              |   |                                    |                          |  |  |
| Ambient humidity           | 5-95% RH non-condensing       |   |                                    |                          |  |  |
| Housing                    |                               | Plastic (A  | ABS) cover                         |                          |  |  |

**<sup>\*</sup>Note:** x=O Failsafe Valve Open; C Failsafe Valve Closed



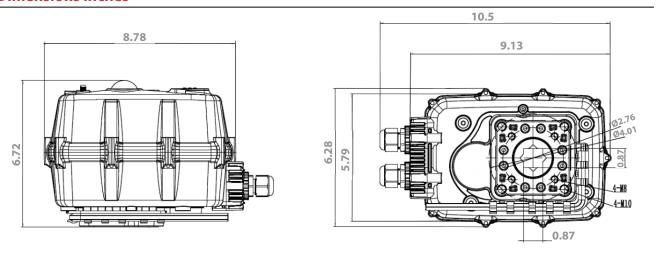


# **CH5** - 3540 lb-in (400 Nm)



## **Technical specification**

|                            | ON-OFF ELECTI   | RIC ACTUATOR  | ON-OFF FAILSAFE               | ELECTRIC ACTUATOR                |  |  |
|----------------------------|---|---|-------------------------------|----------------------------------|--|--|
| Ordering code              | CH5GCM2   | CH5FCM2   | NA                            | NA                               |  |  |
| Rated voltage              | 95-265VAC/DC (50/60Hz)  | 24VAC/DC (50/60Hz)  |                               |                                  |  |  |
| Voltage range              | AC: 95-265V DC: 100-300V  | AC: 18-26V DC: 22-28V   |                               |                                  |  |  |
| Consumption                | 150 W   | 150 W   |                               |                                  |  |  |
| Peak current               | 9.3 A   | 9.3 A   |                               |                                  |  |  |
| Fuse                       | 15 A  | 15 A  |                               |                                  |  |  |
| Maximum break Torque Ib-in | 450   | Nm  |                               |                                  |  |  |
| Manual operation           | Yes, by hexagonal wrench (sup   | oplied in clip) when no power   | is being applied. Must engage | e declutch button on cover first |  |  |
| Run time                   | ≈ 25 sec  |   |                               |                                  |  |  |
| Operating frequency        | Not continuous, allow ≥ 1 minute between cycles                                       |   |                               |                                  |  |  |
| Position confirmation      |   | Mechanically driven dome style visual 2 colour indicator  |                               |                                  |  |  |
| Mounting restriction       | Do not install underslung/upside down. Can install upright horizontally or vertically |   |                               |                                  |  |  |
| End position indication    | Micro-switches operate  | Micro-switches operated by adjustable internal cams , set slightly ahead of the final motor stop position |                               |                                  |  |  |
| ISO 5211                   |   | F07   | & F10                         |                                  |  |  |
| Working angle              | Factory set   | at 90° ± 2°, maximum angle  | e of rotation 360° unless mul | lti turn series                  |  |  |
| Female drive               |   | 22mm x 2  | ?7mm deep                     |                                  |  |  |
| Ingress protection         |   | IF  | <sup>2</sup> 67               |                                  |  |  |
| Max media temperature      | ≤ 176° F  |   |                               |                                  |  |  |
| Ambient temperature        | -4° F to 140° F   |   |                               |                                  |  |  |
| Non-operating temperature  | -40° F to 176° F  |   |                               |                                  |  |  |
| Ambient humidity           | 5-95% RH non-condensing   |   |                               |                                  |  |  |
| Housing                    |   | Plastic (A  | ABS) cover                    |                                  |  |  |





# E-Tork

# 150 And 8850 In-Lb Heavy Duty Electric Actuators

The ET Series Electric Actuators are available in AC and DC voltages. With output torques from 150 to 8850 inch-pound they are some of the most compact, high-output design in the market.



#### **Technical Features:**

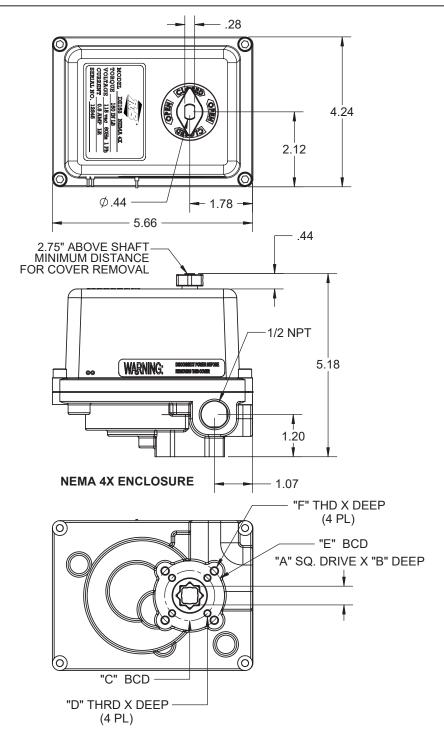
- Direct mount on **RuB** ball valves, for a compact package and perfect shaft alignment
- 50% rated duty cycle reversing motor with thermal overload protection
- Rugged corrosion resistant construction with aluminum housing, durable epoxy/polyurethane
- Coating, 316 stainless shaft and fasteners
- Manual override shaft stainless steel type 316

- Can be wired in parallel with other
   E-Torks separate circuits not required
- ISO 5211 mounting
- Fast, simple travel adjustments
- 2 limit switches for travel indication
- · Heat treated steel gearing, lubricated for life
- 180° travel capability
- NEMA 4 and 4X enclosure

#### **Price list:**

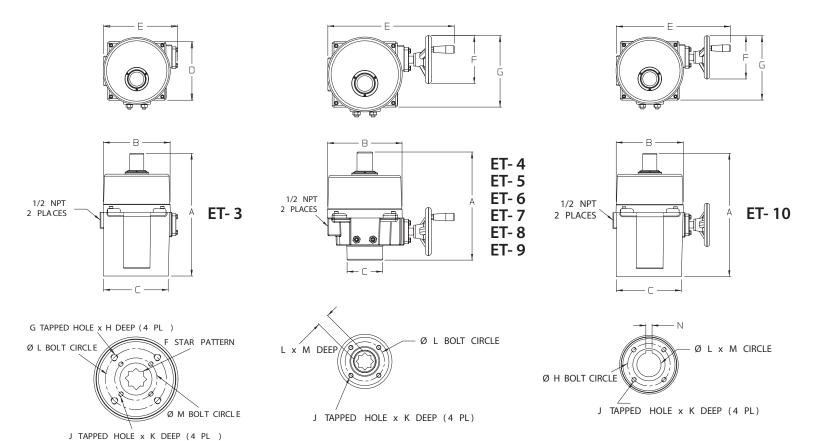
| Model | Code     | Torque (In/LB) | Seconds 90° | Power      |
|-------|----------|----------------|-------------|------------|
|       | BAA1019N | 150            | 2.5s        | 110VAC     |
| ET-1  | BAA1019C | 150            | 2.5s        | 24 VAC/VDC |
|       | BAA1019A | 150            | 2.5s        | 220VAC     |
|       | BAA1020N | 300            | 6s          | 110VAC     |
| ET-2  | BAA1020C | 300            | 6s          | 24 VAC/VDC |
|       | BAA1020A | 300            | 6s          | 220VAC     |
|       | BAA1021N | 443            | 20s         | 110VAC     |
| ET-3  | BAA1021C | 443            | 20s         | 24 VAC     |
| E1-3  | BAA1021D | 443            | 20s         | 24 VDC     |
|       | BAA1021A | 443            | 20s         | 220VAC     |
|       | BAA1022N | 795            | 15s         | 110VAC     |
| FT 4  | BAA1022C | 795            | 15s         | 24 VAC     |
| ET-4  | BAA1022D | 795            | 15s         | 24 VDC     |
|       | BAA1022A | 795            | 15s         | 220VAC     |
|       | BAA1023N | 1.325          | 22s         | 110VAC     |
|       | BAA1023C | 1.325          | 22s         | 24 VAC     |
| ET-5  | BAA1023D | 1.325          | 22s         | 24 VDC     |
|       | BAA1023A | 1.325          | 22s         | 220VAC     |
|       | BAA1024N | 2.000          | 26s         | 110VAC     |
|       | BAA1024C | 2.000          | 26s         | 24 VAC     |
| ET-6  | BAA1024D | 2.000          | 26s         | 24 VDC     |
|       | BAA1024A | 2.000          | 26s         | 220VAC     |
|       | BAA1025N | 3.540          | 16s         | 110VAC     |
| FT 7  | BAA1025C | 3.540          | 16s         | 24 VAC     |
| ET-7  | BAA1025D | 3.540          | 16s         | 24 VDC     |
|       | BAA1025A | 3.540          | 16s         | 220VAC     |
|       | BAA1026N | 4.425          | 28s         | 110VAC     |
| FT 0  | BAA1026C | 4.425          | 28s         | 24 VAC     |
| ET-8  | BAA1026D | 4.425          | 28s         | 24 VDC     |
|       | BAA1026A | 4.425          | 28s         | 220VAC     |
|       | BAA1027N | 5.750          | 35s         | 110VAC     |
| FT 0  | BAA1027C | 5.750          | 35s         | 24 VAC     |
| ET-9  | BAA1027D | 5.750          | 35s         | 24 VDC     |
|       | BAA1027A | 5.750          | 35s         | 220VAC     |
|       | BAA1028N | 8.850          | 46s         | 110VAC     |
|       | BAA1028C | 8.850          | 46s         | 24 VAC     |
| ET-10 | BAA1028D | 8.850          | 46s         | 24 VDC     |
|       | BAA1028A | 8.850          | 46s         | 220VAC     |





|       | Torque | Speed   | _               |     | _             | _            | _             | _            |    | IPS<br>ROTOR   | WT. |
|-------|--------|---------|-----------------|-----|---------------|--------------|---------------|--------------|----|----------------|-----|
| Model | In-İb  | sec/90° | A               | В   | С             | D            | E             | F            | AC | 12-24<br>DC/AC | LBS |
| ET-1  | 150    | 2.5     | .354<br>(9 mm)  | .53 | 1417<br>(F03) | M5<br>.44 DP | 1969<br>(F05) | M6<br>.46 DP | .5 | 3.0            | 4.0 |
| ET-2  | 300    | 6       | .551<br>(14 mm) | .68 | 1417<br>(F03) | M5<br>.46 DP | 1969<br>(F05) | M6<br>.46 DP | .5 | 3.0            | 4.0 |





| Model  | Torque<br>In-lb | Cycle<br>Time | A              | В              | С             | D              | Е              | F              | G              | Н             | J             | K             | L             | M             | N           |              |
|--------|-----------------|---------------|----------------|----------------|---------------|----------------|----------------|----------------|----------------|---------------|---------------|---------------|---------------|---------------|-------------|--------------|
| ET- 3  | 443             | 20 sec        | 7.730<br>(196) | 4.490<br>(114) | 3.839<br>(98) | 4.185<br>(106) | 5.101<br>(130) | 0.664<br>(17)  | M6             | 0.590<br>(15) | M8            | 0.750<br>(19) | 2.750<br>(70) | 1.969<br>(50) |             |              |
| ET- 4  | 795             | 15 sec        | 10.04<br>(255) | 1              |               |                |                |                |                |               |               |               |               |               |             |              |
| ET- 5  | 1325            | 22 sec        |                |                |               |                | 7.87<br>(200)  | 3.55<br>(90.1) |                | 13<br>(330)   | 4.92<br>(125) | 7.87<br>(200) | 2.76<br>(70)  | M8            | .75<br>(19) | .866<br>(22) |
| ET- 6  | 2000            | 26 sec        |                |                |               |                |                |                |                |               |               |               |               |               |             |              |
| ET- 7  | 3540            | 16 sec        |                |                |               |                |                |                |                |               |               |               |               |               |             |              |
| ET- 8  | 4425            | 28 sec        | 12.40<br>(315) | 9.21<br>(234)  | 4.92<br>(125) |                | 14.96<br>(380) | 7.68<br>(195)  | 11.81<br>(300) | 4.02<br>(102) | M10           | .63<br>(16)   | 1.417<br>(36) | 1.57<br>(40)  |             |              |
| ET- 9  | 5750            | 35 sec        |                |                |               |                |                |                |                |               |               |               |               |               |             |              |
| ET- 10 | 8850            | 46 sec        | 23.23<br>(590) | 10.24<br>(260) | 7.09<br>(180) |                | 17.72<br>(450) | 11.61<br>(295) | 13.39<br>(340) | 5.51<br>(140) | M16           | 1.14<br>(29)  | 1.378<br>(35) | 2.36<br>(60)  | .39<br>(10) |              |







The **EA actuators** series is designed for quarter turn applications on **RuB** ball valves in a compact and lightweight design. They can be supplied single (spring return) or double acting with a wide range of output torques offering a complete valve automation solution.

**EA actuator** has a patented guide bar which keeps the rack and pinion gear teeth in perfect engagement in all directions of operations. The contact between the teeth is pure rolling contact – no rubbing or friction which means minimum wear and long cycle life.

Superior appearance and better corrosion resistance. It has a dense jet black anodized finish which makes the EA line suitable for indoor and outdoor applications.

Actuators are designed in compliance with the following standards:

- ISO 5211 Actuator to Valve Interface Standard
- DIN 3337 45° Orientation of the Square Drive Shaft
- VDI/VDE 3845 Standard for Namur mounting of accessories (switchboxes, solenoid valves, positioners)
- ATEX Explosive Atmosphere Directive (94/9/CE)
   PED Pressure Equipment Directive (97/23/CE)

#### **Technical features**

- ISO 5211 direct mount on valve
- Indoor or outdoor installation
- Pilot ring for perfect alignment of shaft and stem
- Nickel plated steel shaft
- Stainless steel fasteners
- High tensile long life return springs
- Visual position indicator

- Fast field conversion between double acting and spring return, fail open or fail closed
- Minimum ambient temperature while actuator is at rest: -31°F (-35°C)
- NAMUR pads for direct mount of solenoid and limit switch
- Extruded aluminum body hard anodized cylinder bore rock hard and glass smooth



#### **Price list:**

| Model  | ISO5211 Flange | Square shaft (Inch) |
|--------|----------------|---------------------|
| EA4-1  | F03            | 0.35                |
| EA4-2  | F03/F05        | 0.35                |
| EA4-3  | F05/F07        | 0.55                |
| EA4-4  | F05/F07        | 0.55                |
| EA4-5  | F05/F07        | 0.67                |
| EA4-6  | F07/F10        | 0.67                |
| EA4-7  | F07/F10        | 0.87                |
| EA4-9  | F10/F12        | 1.06                |
| EA4-10 | F14            | 1.42                |
| EA4-12 | F16            | 1.81                |

**Note:** The prices refer to the double acting actuators. For single acting ask to your *RuB*, *Inc.* representative.



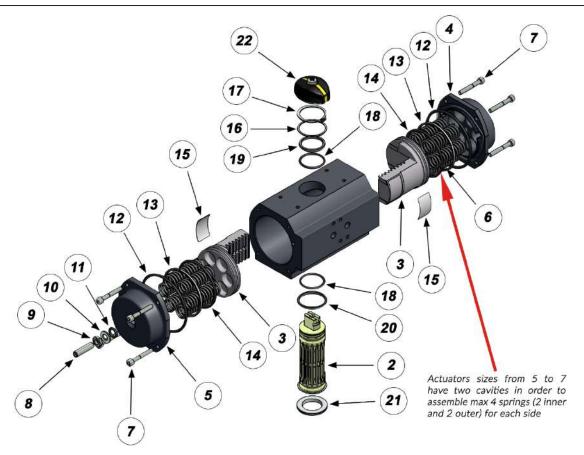
| Solenoid Valve Code | Description                       |
|---------------------|-----------------------------------|
| AD-00001            | AD-1 (UCI) COMPLETE               |
| AD-00002            | AD-1 DUAL COIL 120 VAC SOLENOID   |
| AD-00003            | SOLENOID VLV AD-1 5/2 3/2 110 VAC |
| AD-00009            | COILS 12 DC (28)                  |
| AD-00012            | COILS 24AC (16)                   |
| AD-00013            | COILS 24 DC (12)                  |
| AD-00015            | SINGLE PILOT SOLENOID             |
| AD-00016            | AD-1 DUAL COIL 24 AC SOLENOID     |
| AD-00017            | AD-1 (UCI) COMPLETE COIL 24 DC    |
| AD-00018            | AD-1 (UCI) COMPLETE COIL 24 AC    |
| AD-00019            | SOLENOID VLV AD-1 5/2 3/2 24 VAC  |
| AD-00020            | COILS 220 VAC                     |



| Auxiliary switches Code | Description            |
|-------------------------|------------------------|
| EA2-LS                  | Auxiliary switches box |



#### **Construction and materials:**



#### **Bill of materials**

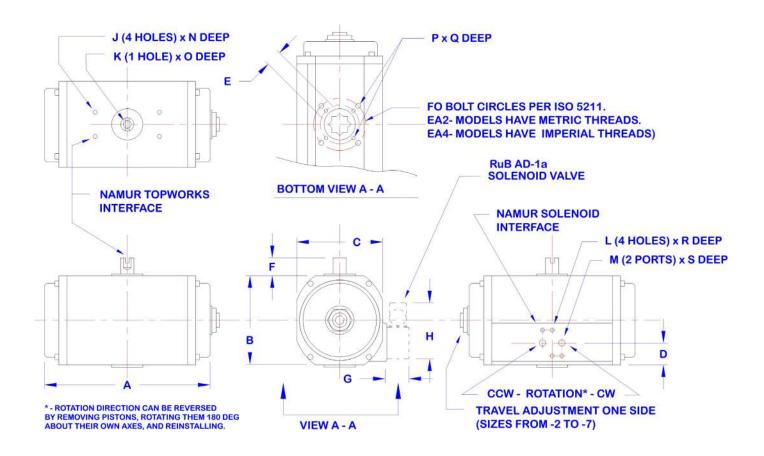
EA-4 is shown. Smaller sizes have similar construction except EA-1 that has Nylon endcaps and pistons

| ltem | Description          | Qty    | Material            |
|------|----------------------|--------|---------------------|
| 1    | Body                 | 1      | Anod, aluminum      |
| 2    | Shaft                | 1      | Steel - zinc plated |
| 3    | Piston               | 2      | Aluminum            |
| 4    | End-cap              | 1      | Anod, aluminum      |
| 5    | End-cap (stop bolt)  | 1      | Anod, aluminum      |
| 6    | Spring               | 12 Max | Cr-Si steel         |
| 7    | Cap bolt             | 8      | St steel            |
| 8    | Stop bolt            | 1      | Hi tensile steel    |
| 9    | Stop bolt nut        | 1      | Hi tensile steel    |
| 10   | Washer               | 1      | Polyethylene        |
| 11   | O-ring (end stop)    | 1      | NBR                 |
| 12   | O-ring (end cover)   | 2      | NBR                 |
| 13   | Piston ring          | 2      | POM**               |
| 14   | Piston ring          | 2      | NBR                 |
| 15   | Wear pad             | 2      | POM**               |
| 16   | Shaft washer         | 1      | Polyethylene        |
| 17   | Snap ring            | 1      | Steel               |
| 18   | O-ring (drive shaft) | 2      | NBR                 |
| 19   | Shaft bearing upper  | 1      | POM**               |
| 20   | Shaft bearing lower  | 1      | POM**               |
| 21   | Alignment ring       | 1      | POM**               |
| 22   | Indicator            | 1      | Nylon               |

<sup>\*\*</sup> Polyoxymethylene commonly "Delrin"



#### **Dimensions:**



| Size |         |       |       |       |      |      |      |      | lmp  | erial sy | /sten | n - inch |         |      |      |                       |                |      |      |
|------|---------|-------|-------|-------|------|------|------|------|------|----------|-------|----------|---------|------|------|-----------------------|----------------|------|------|
|      | ISO5211 | Α     | В     | С     | D    | E    | F    | G    | Н    | J        | K     | L        | М       | N    | 0    | Р                     | Q              | R    | S    |
| 1    | F03     | 4.06  | 1.77  | 2.01  | 0.89 | 0.35 | 0.79 | 1.02 | 2.64 | 10-32    | M6    | 10-32    | 1/8 NPT | 0.20 | 0.47 | 10-32                 | 0.31           | 0.31 | 0.28 |
| 2    | F03/05  | 5.91  | 2.76  | 2.76  | 0.91 | 0.35 | 0.79 | 1.02 | 2.64 | 10-32    | M6    | 10-32    | 1/8 NPT | 0.31 | 0.47 | 10-32 /<br>1/4"-20    | 0.31 /<br>0.39 | 0.31 | 0.39 |
| 3    | F05/07  | 7.36  | 3.43  | 3.58  | 1.36 | 0.55 | 0.79 | 1.02 | 2.64 | 10-32    | М6    | 10-32    | 1/8 NPT | 0.31 | 0.47 | 1/4″-20 /<br>5/16″-18 | 0.39 /<br>0.51 | 0.31 | 0.39 |
| 4    | F05/07  | 8.11  | 4.65  | 4.45  | 1.16 | 0.55 | 0.79 | 1.02 | 2.64 | 10-32    | M6    | 10-32    | 1/8 NPT | 0.31 | 0.47 | 1/4″-20 /<br>5/16″-18 | 0.39 /<br>0.51 | 0.31 | 0.39 |
| 5    | F05/07  | 7.64  | 4.67  | 4.76  | 1.16 | 0.67 | 0.79 | 1.02 | 2.64 | 10-32    | M6    | 10-32    | 1/4 NPT | 0.20 | 0.47 | 1/4″-20 /<br>5/16″-18 | 0.47 /<br>0.47 | 0.31 | 0.50 |
| 6    | F07/10  | 8.58  | 5.53  | 5.37  | 1.16 | 0.67 | 0.79 | 1.02 | 2.64 | 10-32    | М6    | 10-32    | 1/4 NPT | 0.20 | 0.47 | 5/16″-18 /<br>3/8″-16 | 0.51 /<br>0.63 | 0.31 | 0.50 |
| 7    | F07/10  | 10.47 | 6.56  | 6.14  | 1.18 | 0.87 | 0.79 | 1.02 | 2.64 | 10-32    | М6    | 10-32    | 1/4 NPT | 0.20 | 0.47 | 5/16″-18 /<br>3/8″-16 | 0.51 /<br>0.63 | 0.31 | 0.50 |
| 9    | F10/F12 | 13.39 | 8.17  | 7.52  | 1.65 | 1.06 | 1.18 | 1.02 | 2.64 | 10-32    | М6    | 10-32    | 1/4 NPT | 0.20 | 0.47 | 1/2                   | 0.79           | 0.31 | 0.50 |
| 10   | F14     | 14.21 | 9.84  | 8.94  | 2.4  | 1.42 | 1.18 | 1.02 | 2.64 | 10-32    | М6    | 10-32    | 1/4 NPT | 0.20 | 0.47 | 3/4                   | 0.98           | 0.31 | 0.50 |
| 12   | F16     | 19.52 | 13.31 | 11.81 | -    | 1.81 | 1.18 | 1.02 | 2.64 | 10-32    | M6    | 10-32    | 1/4 NPT | 0.47 | 0.47 | 3/4                   | 1.26           | 0.31 | 0.50 |



### Torque rating charts for EA4 actuators - IMPERIAL system

|      | Double acting - torque in lb |         |         |         |         |         |         |  |  |  |  |  |  |
|------|------------------------------|---------|---------|---------|---------|---------|---------|--|--|--|--|--|--|
|      | Air pressure supply (PSI)    |         |         |         |         |         |         |  |  |  |  |  |  |
| EA4- | 40                           | 50      | 60      | 70      | 80      | 90      | 100     |  |  |  |  |  |  |
| 1    | 35                           | 44      | 53      | 62      | 71      | 80      | 89      |  |  |  |  |  |  |
| 2    | 96                           | 120     | 144     | 168     | 193     | 217     | 241     |  |  |  |  |  |  |
| 3    | 206                          | 258     | 309     | 361     | 413     | 464     | 516     |  |  |  |  |  |  |
| 4    | 413                          | 516     | 619     | 722     | 825     | 928     | 1032    |  |  |  |  |  |  |
| 5    | 498                          | 623     | 747     | 872     | 996     | 1121    | 1246    |  |  |  |  |  |  |
| 6    | 821                          | 1027    | 1232    | 1437    | 1642    | 1848    | 2053    |  |  |  |  |  |  |
| 7    | 1522                         | 1902    | 2283    | 2663    | 3044    | 3424    | 3804    |  |  |  |  |  |  |
| 9    | 3344.5                       | 4180.6  | 5016.8  | 5852.9  | 6689.0  | 7525.1  | 8361.3  |  |  |  |  |  |  |
| 10   | 4552.5                       | 5690.6  | 6828.8  | 7966.9  | 9105.0  | 10243.1 | 11381.3 |  |  |  |  |  |  |
| 12   | 10740.0                      | 13425.0 | 16110.0 | 18795.0 | 21480.0 | 24165.0 | 26850.0 |  |  |  |  |  |  |

|      |         |              |       |               |                |              |            |              |              | Spring         | return         | - Torq       | ue in Ib     |              |            |            |              |              |              |               |             |              |              |
|------|---------|--------------|-------|---------------|----------------|--------------|------------|--------------|--------------|----------------|----------------|--------------|--------------|--------------|------------|------------|--------------|--------------|--------------|---------------|-------------|--------------|--------------|
|      |         |              |       |               |                |              |            |              | air st       | roke -         | start          |              |              |              |            |            |              | airs         | troke        | - end         |             |              |              |
|      | Springs | Spr          | ings  | Spring        | Torque         |              | •          | Ai           | r press      | ure su         | pply (P        | SI)          | •            | •            |            | •          | A            | ir press     | ure su       | pply (P       | SI)         | •            | •            |
| EA4- | total   | outer        | inner | end           | start          | 40           | 50         | 60           | 70           | 80             | 90             | 100          | 110          | 120          | 40         | 50         | 60           | 70           | 80           | 90            | 100         | 110          | 120          |
|      | 2       |              |       | 12            | 23             | 84           | 108        | 133          | 157          | 181            | 205            | 229          | 253          | 277          | 73         | 97         | 121          | 145          | 169          | 193           | 218         | 242          | 266          |
|      | 3       |              |       | 18<br>24      | 35<br>46       | 78<br>73     | 103<br>97  | 127<br>121   | 151<br>145   | 175<br>169     | 199<br>193     | 223<br>217   | 247<br>241   | 271<br>265   | 62<br>50   | 86<br>74   | 110<br>98    | 134<br>122   | 158<br>146   | 182           | 206<br>194  | 230          | 254<br>242   |
|      | 5       |              |       | 30            | 58             | 67           | 91         | 115          | 139          | 163            | 187            | 217          | 235          | 259          | 38         | 82         | 86           | 111          | 135          | 159           | 183         | 207          | 231          |
|      | 6       |              |       | 36            | 70             |              | 85         | 109          | 133          | 157            | 181            | 205          | 229          | 253          |            | 51         | 75           | 99           | 123          | 147           | 171         | 195          | 219          |
| 2    | 7       |              |       | 41            | 81             |              | 79         | 103          | 127          | 151            | 175            | 199          | 223          | 247          |            | 39         | 63           | 87           | 111          | 135           | 160         | 184          | 208          |
|      | 8       | ļ            |       | 47<br>53      | 93             |              |            | 97           | 121<br>115   | 145<br>139     | 169<br>163     | 193<br>187   | 217<br>211   | 241          |            |            | 52           | 76<br>84     | 100<br>88    | 124           | 148<br>136  | 172<br>160   | 196<br>185   |
|      | 10      |              |       | 59            | 116            |              |            |              | 109          | 133            | 157            | 181          | 205          | 230          | •          |            |              | 53           | 77           | 101           | 125         | 149          | 173          |
|      | 11      |              |       | 65            | 127            |              |            |              |              | 127            | 151            | 175          | 200          | 224          |            |            |              |              | 65           | 89            | 113         | 137          | 161          |
|      | 12      | <u> </u>     | -     | 71            | 139            | 100          | 224        | 202          | 224          | 206            | 145            | 170          | 194          | 218          | 450        | 240        | 261          | 242          | 254          | 78            | 102         | 126          | 150          |
|      | 2       |              |       | 27<br>40      | 48<br>72       | 180<br>166   | 231<br>218 | 283<br>270   | 334<br>321   | 386<br>373     | 436<br>424     | 489<br>476   | 541<br>528   | 592<br>579   | 158<br>134 | 210<br>186 | 261<br>237   | 313<br>289   | 364<br>340   | 416<br>392    | 488<br>444  | 519<br>495   | 571<br>547   |
|      | 4       | ·            |       | 53            | 96             | 153          | 205        | 256          | 308          | 360            | 411            | 463          | 514          | 566          | 110        | 162        | 213          | 265          | 316          | 388           | 419         | 471          | 523          |
|      | 5       |              |       | 66            | 120            | 140          | 192        | 243          | 295          | 346            | 398            | 449          | 501          | 553          | 86         | 138        | 189          | 241          | 292          | 344           | 395         | 447          | 499          |
| 2    | 6<br>7  |              |       | 80            | 144            |              | 178        | 230          | 281          | 333            | 385            | 436          | 488          | 539          |            | 113        | 165          | 217          | 268          | 320           | 371         | 423          | 475          |
| 3    | 8       | ļ            | -     | 93<br>106     | 188<br>193     | ļ            | 165        | 217<br>203   | 268<br>255   | 320<br>306     | 371<br>358     | 423<br>410   | 474<br>461   | 526<br>513   |            | 89         | 141          | 193<br>169   | 244          | 296<br>272    | 347         | 399<br>375   | 450<br>426   |
|      | 9       |              |       | 119           | 217            |              |            | 203          | 242          | 293            | 345            | 396          | 448          | 499          | •          |            | 111/         | 144          | 196          | 248           | 299         | 351          | 402          |
|      | 10      |              |       | 133           | 241            |              |            |              | 228          | 280            | 331            | 383          | 435          | 486          |            |            |              | 120          | 172          | 224           | 275         | 327          | 378          |
|      | 11      |              |       | 146           | 265            |              |            |              |              | 267            | 318            | 370          | 421          | 473          |            |            |              |              | 148          | 199           | 251         | 303          | 354          |
|      | 12      | _            |       | 159<br>59     | 289<br>91      | 354          | 457        | 560          | 663          | 766            | 305<br>869     | 356<br>972   | 408<br>1076  | 460<br>1179  | 322        | 425        | 528          | 631          | 735          | 175<br>838    | 227<br>941  | 279<br>1044  | 330<br>1147  |
|      | 3       |              |       | 89            | 136            | 324          | 427        | 530          | 633          | 737            | 840            | 9/2          | 1076         | 1149         | 277        | 380        | 483          | 586          | 689          | 792           | 896         | 999          | 1102         |
|      | 4       |              |       | 118           | 181            | 294          | 398        | 501          | 604          | 707            | 810            | 913          | 1016         | 1120         | 231        | 335        | 438          | 541          | 644          | 747           | 850         | 953          | 1057         |
|      | 5       |              |       | 148           | 227            | 265          | 368        | 471          | 574          | 677            | 781            | 884          | 987          | 1090         | 186        | 289        | 392          | 496          | 599          | 702           | 805         | 908          | 1011         |
| 4    | 6<br>7  |              |       | 177<br>207    | 272<br>317     |              | 338<br>309 | 442<br>412   | 545<br>515   | 648<br>618     | 751<br>722     | 854<br>825   | 957<br>928   | 1061         |            | 244<br>199 | 347<br>302   | 450<br>405   | 553<br>508   | 657           | 760<br>714  | 863<br>818   | 966<br>921   |
| 4    | 8       |              |       | 236           | 362            |              | 309        | 382          | 486          | 589            | 692            | 795          | 898          | 1001         | •          | 199        | 257          | 360          | 463          | 566           | 669         | 772          | 875          |
|      | 9       |              |       | 266           | 408            |              |            |              | 466          | 559            | 662            | 766          | 869          | 972          |            |            |              | 314          | 418          | 521           | 624         | 727          | 830          |
|      | 10      |              |       | 296           | 453            |              |            |              | 427          | 530            | 633            | 736          | 839          | 942          |            |            |              | 269          | 372          | 475           | 579         | 682          | 785          |
|      | 11      |              |       | 325<br>355    | 498<br>544     |              |            |              |              | 500            | 603<br>574     | 706<br>677   | 810<br>780   | 913<br>883   |            |            |              |              | 327          | 430<br>385    | 533<br>488  | 636<br>591   | 740<br>694   |
|      | 4       | 4            | 0     | 255           | 464            |              | 368        | 493          | 617          | 742            | 866            | 991          | 1115         | 1240         |            | 159        | 284          | 408          | 533          | 657           | 782         | 907          | 1031         |
|      | 5       | 4            | 1     | 287           | 522            |              | 300        | 461          | 585          | 710            | 834            | 959          | 1083         | 1208         |            | 122        | 226          | 350          | 475          | 599           | 724         | 849          | 973          |
| 5    | 6       | 4            | 2     | 319           | 580            |              |            | 429          | 553          | 678            | 803            | 927          | 1052         | 1176         |            |            | 168          | 292          | 417          | 541           | 666         | 791          | 915          |
|      | 7       | 4            | 3     | 350           | 637            |              |            |              | 522          | 646            | 771            | 895          | 1020         | 1144         |            |            |              | 234          | 359          | 484           | 608         | 733          | 857          |
|      | 8       | 4            | 4 0   | 382<br>422    | 695<br>769     |              | 604        | 810          | 1015         | 614<br>1220    | 739<br>1426    | 863<br>1631  | 988<br>1836  | 1112<br>2042 |            | 259        | 464          | 669          | 301<br>874   | 426<br>1080   | 550<br>1285 | 675<br>1490  | 799<br>1696  |
|      | 5       | 4            | 1     | 475           | 864            |              | 004        | 757          | 962          | 1168           | 1373           | 1578         | 1783         | 1989         |            | 233        | 368          | 573          | 778          | 984           | 1189        | 1394         | 1600         |
| 6    | 6       | 4            | 2     | 528           | 960            |              |            | 704          | 909          | 1115           | 1320           | 1525         | 1731         | 1936         |            |            | 272          | 477          | 682          | 888           | 1093        | 1298         | 1504         |
|      | 7       | 4            | 3     | 581           | 1056           |              |            |              | 856          | 1062           | 1267           | 1472         | 1678         | 1883         |            |            |              | 381          | 586          | 792           | 997         | 1202         | 1408         |
|      | 8       | 4            | 4     | 634<br>782    | 1152<br>1423   |              | 1120       | 1500         | 804<br>1881  | 1009<br>2261   | 1214<br>2642   | 1420<br>3022 | 1625<br>3403 | 1830<br>3783 |            | 479        | 860          | 285<br>1240  | 490<br>1621  | 696<br>2.001  | 901         | 1106<br>2762 | 1312<br>3143 |
|      | 5       | 4            | 1     | 880           | 1601           | ļ            | 1022       | 1403         | 1783         | 2164           | 2544           | 2924         | 3305         | 3685         |            | 302        | 682          | 1063         | 1443         | 1823          | 2.204       | 2584         | 2965         |
| 7    | 6       | 4            | 2     | 978           | 1778           |              |            | 1305         | 1685         | 2.066          | 2446           | 2827         | 3207         | 3588         |            |            | 504          | 885          | 1265         | 1646          | 2026        | 2406         | 2787         |
|      | 77      | 4            | 3     | 1075          | 1956           |              |            | 1207         | 1568         | 1968           | 2349           | 2729         | 3109         | 3490         |            |            | 326          | 707          | 1087         | 1468          | 1648        | 2229         | 2609         |
|      | 8       | 4            | 0     | 1173<br>1726  | 2134<br>3133   | -            |            | 3282         | 1490<br>4116 | 1870<br>4951   | 2251<br>5785   | 2631         | 3012         | 3392         | -          |            | 1877         | 529<br>2712  | 909<br>3548  | 1290<br>4383  | 1670        | 2051         | 2431         |
|      | 6       | 4            | 2     | 2151          | 3921           |              |            | 2858         | 3692         | 4527           | 5362           |              |              |              |            |            | 1098         | 1935         | 2771         | 3607          |             |              |              |
| 9    | 7       | 4            | 3     | 2372          | 4310           |              |            |              | 3472         | 4306           | 5141           |              |              |              |            |            |              | 1538         | 2374         | 3209          |             |              |              |
|      | 8       | 4            | 4     | 2584          | 4699           |              |            | 4.4==        |              | 4095           | 4929           | ļ            | ļ            | -            |            |            | 255          | 2625         | 1986         | 2821          |             | -            | -            |
|      | 4       | 4            | 0     | 2345<br>2929  | 4266<br>5337   | <b>.</b>     |            | 4470<br>3881 | 5606<br>5016 | 6742<br>6151   | 7878<br>7286   |              |              |              |            |            | 2554<br>1485 | 3690<br>2622 | 4827<br>3759 | 5964<br>4896  | -           | <b> </b>     |              |
| 10   | 7       | 4            | 3     | 3230          | 5868           | <del> </del> |            | J00 I        | 4723         | 5860           | 6996           |              |              |              | l          |            | 1400         | 2022         | 3230         | 4367          |             |              |              |
|      | 8       | 4            | 4     | 3522          | 6399           |              |            |              |              | 5568           | 6705           |              |              |              |            |            |              |              | 2700         | 3838          |             |              |              |
|      | 6       |              |       | 5363          | 8284           |              |            | 10711        | 13391        | 16070          | 18749          |              |              |              |            |            | 7797         | 10477        | 13158        |               |             |              |              |
| 12   | 8       | <u></u>      | ļ     | 7151          | 11045          |              |            | 8928         | 11607        | 14287          | 16967          |              |              |              |            |            | 5042         | 7723         | 10404        |               | -           | ļ            |              |
|      | 10      | <del> </del> |       | 8939<br>10726 | 13806<br>16567 | <b> </b>     |            |              | 9824         | 12505<br>10722 | 15185<br>13403 |              |              |              |            |            |              | 4969         | 7651<br>4898 | 10333<br>7581 |             |              |              |
|      | 1/4     |              |       | 10/20         | ; 1000/        |              |            | į.           |              | 10/22          | ; 13-TU3       |              |              |              |            |            |              |              | , TU20       | , / 301       |             |              |              |



## **s.31** NPT Mini Valve

1/4" - 3/4"



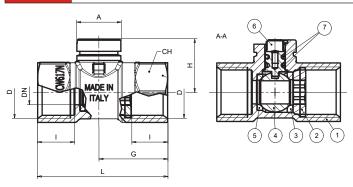
#### **Technical data:**

Working Pressure: 600 PSI non-shocking cold working pressure

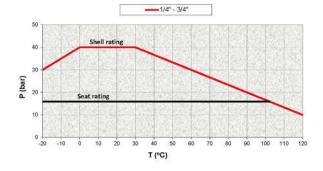
**Working Temperature:** -4°F / +250°F **Threads:** NPT taper ANSI B.1.20.1 threads

#### **Dimensions inches**

| Size             | 1/4"         | 3/8"     | 1/2"     | 3/4"     |  |  |  |  |  |
|------------------|--------------|----------|----------|----------|--|--|--|--|--|
| Α                | 3.209        | 3.209    | 3.209    | 3.209    |  |  |  |  |  |
| В                | 0.807        | 0.807    | 0.807    | 0.807    |  |  |  |  |  |
| C                | 2.929        | 2.929    | 2.929    | 2.929    |  |  |  |  |  |
| D                | 3.346        | 3.346    | 3.346    | 3.583    |  |  |  |  |  |
| E                | 2.854        | 2.854    | 2.854    | 2.972    |  |  |  |  |  |
| F                | 1.799        | 1.799    | 2.106    | 2.417    |  |  |  |  |  |
| G                | 0.472        | 0.472    | 0.610    | 0.669    |  |  |  |  |  |
| Н                | 1/4" NPT     | 3/8" NPT | 1/2" NPT | 3/4" NPT |  |  |  |  |  |
| I                | 0.315        | 0.394    | 0.394    | 0.500    |  |  |  |  |  |
| L                | 31.496       | 31.496   | 31.496   | 31.496   |  |  |  |  |  |
| Threads standard | ANSI B1.20.1 |          |          |          |  |  |  |  |  |



#### **Pressure-temperature chart**

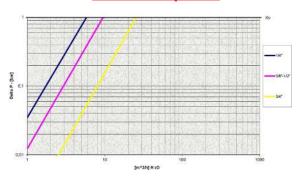




#### **Features:**

- 100% seal test guaranteed in according to EN12266-1 RATE A in either direction
- Compatible with most industrial fluids including those too viscous for pilot operated valves
- Dual sealing system allows valve to be operated in either direction making installation easier
- No metal-to-metal moving parts
- No maintenance ever required
- Silicone-free lubricant
- · Chrome plated ball for longer life
- Can operate also in vacuum line

|   | Part description                                       | Qty | Material |
|---|--|-----|----------|
| 1 | Unplated body  | 1   | CW617N   |
| 2 | Unplated retainer nut                                  | 1   | CW617N   |
| 3 | Retainer seat  | 1   | PTFE     |
| 4 | Chrome plated ball                                     | 1   | CW617N   |
| 5 | Body seat  | 1   | PTFE     |
| 6 | Unplated stem O-Ring design                            | 1   | CW617N   |
| 7 | O-Ring   | 2   | FPM      |
| 8 | Compact power electric actuator<br>(VDC or VAC models) | 1   |          |
| 9 | Spring clip  | 1   | AISI304  |





| Valve      | AV31BX3 | AV31CX3 | AV31DX3 | AV31EX3 |
|------------|---------|---------|---------|---------|
| Valve Size | 1/4″    | 3/8″    | 1/2″    | 3/4"    |

| CP Electric Actuator Actuation kit | CP5xy-31BX3 | CP5xy-31CX3 | CP5xy-31DX3 | CP5xy-31EX3 |
|------------------------------------|-------------|-------------|-------------|-------------|
|------------------------------------|-------------|-------------|-------------|-------------|

#### Note for ordering code:

x = A for 230 VAC 50 Hz; B = for 110 VAC 60 Hz; C = for 24 VAC 50/60 Hz; D for 24 Vdc

y = 2 for 2 wires electrical connection; 3 for 3 wires electrical connection

#### **Torque for actuator sizing**

| Delta P →    | 0 - 16 Bar |
|--------------|------------|
| Valve size   | Nm         |
| 1/4" to 1/2" | 1.8        |
| 3/4"         | 2.5        |

#### **Torque correction factors**

Valve torque can vary according to operating frequency, temperatre and friction characteristics of the media.

If media has more or less friction than water, multiply torque by the following factors.

Lubricating oils or liquids0.8Dry gases, natural gas1.5Slurries or liquids bearing abrasive particles1.5 to 2.5



## **s.6439** NPT

1/2" - 2", SS trim, ISO 5211







#### **Technical data:**

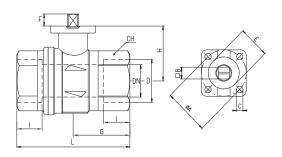
Working Pressure: 600 PSI non-shocking cold working pressure

Working Temperature: -4°F / +350°F

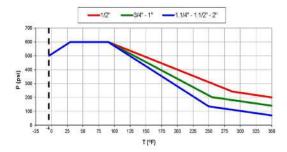
Threads: NPT taper ANSI B.1.20.1 female by female threads

#### **Dimensions inches**

| Code   | S64D39 | S64E39 | S64F39 | S64G39 | S64H39 | S64l39 |
|--|--------|--------|--------|--------|--------|--------|
| D  | 1/2"   | 3/4"   | 1"     | 1 1/4" | 1 ½"   | 2"     |
| DN   | 0.590  | 0.787  | 0.984  | 1.259  | 1.575  | 1.968  |
|  | 0.610  | 0.708  | 0.826  | 0.905  | 0.964  | 1.043  |
| L  | 2.598  | 2.933  | 3.562  | 4.094  | 4.606  | 5.314  |
| G  | 1.201  | 1.456  | 1.791  | 2.047  | 2.322  | 2.657  |
| Н  | 1.220  | 1.515  | 1.673  | 2.185  | 2.441  | 2.716  |
| СН   | 1.063  | 1.259  | 1.614  | 1.968  | 2.165  | 2.756  |
| ØA   | 1.417  | 1.417  | 1.417  | 1.968  | 1.968  | 1.968  |
| □В   | 0.354  | 0.354  | 0.354  | 0.551  | 0.551  | 0.551  |
| C  | 0.220  | 0.220  | 0.220  | 0.259  | 0.259  | 0.259  |
| E  | 0.984  | 0.984  | 0.984  | 1.378  | 1.378  | 1.378  |
| F  | 0.295  | 0.334  | 0.334  | 0.570  | 0.570  | 0.570  |
| Flange<br>connection<br>DIN ISO 5211<br>DIN 3337 | F03    | F03    | F03    | F05    | F05    | F05    |



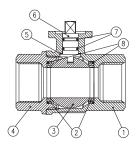
#### **Pressure-temperature chart**



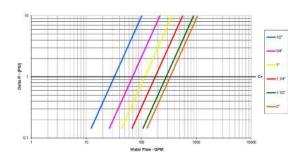


#### **Features:**

- 24h 100% seal test guaranteed
- Dual sealing system allows valve to be operated in either direction making installation easier
- No metal-to-metal moving parts
- · No maintenance ever required
- Silicone-free lubricant on all seals
- Stainless steel ball for longer life
- Two FPM O-rings at the stem for maximum safety
- Blowout-proof stainless steel stem
- Reinforced PTFE self-lubricanting seats with flexible-lip and wear compensation design



|   | Part description                   | Qty | Material                 |
|---|------------------------------------|-----|--------------------------|
| 1 | Unplated body                      | 1   | CW617N                   |
| 2 | Ball seat                          | 2   | PTFE graphite filled 15% |
| 3 | Stainless steel ball               | 1   | AISI316                  |
| 4 | Unplated end-cap                   | 1   | CW617N                   |
| 5 | Washer                             | 1   | PTFE carbon filled 25%   |
| 6 | Stainless steel stem O-ring design | 1   | AISI316                  |
| 7 | O-Ring                             | 2   | FPM                      |
| 8 | O-Ring                             | 2   | FPM                      |





| Valve      | S64D39 | S64E39 | S64F39 | S64G39 | S64H39 | S64I39 |
|------------|--------|--------|--------|--------|--------|--------|
| Valve Size | 1/2"   | 3/4"   | 1″     | 1 1⁄4″ | 1 ½"   | 2″     |

#### pneumatic actuator

| Double acting      | Actuator      |           | EA4-1     |           | EA4-3     |           |           |  |
|--------------------|---------------|-----------|-----------|-----------|-----------|-----------|-----------|--|
| pneumatic actuator | Actuation kit | EA1D64D39 | EA1D64E39 | EA1D64F39 | EA3D64G39 | EA3D64H39 | EA3D64l39 |  |
| Spring return      | Actuator      |           | EA4-2     |           | EA        | EA4-4     |           |  |
| pneumatic actuator | Actuation kit | EA2R64D39 | EA2R64E39 | EA2R64F39 | EA3R64G39 | EA3R64H39 | EA4R64I39 |  |

### ET

#### electric actuator

| 120 VAC 0 - 10# | Actuator      |           | ET-1      |           |           | ET-2      |           |  |  |
|-----------------|---------------|-----------|-----------|-----------|-----------|-----------|-----------|--|--|
| 120 VAC, On/Off | Actuation kit | ET1B64D39 | ET1B64E39 | ET1B64F39 | ET2B64G39 | ET2B64H39 | ET2B64l39 |  |  |
| 247/45 05/05    | Actuator      |           | ET-1      |           |           | ET-2      |           |  |  |
| 24 VAC, On/Off  | Actuation kit | ET1C64D39 | ET1C64E39 | ET1C64F39 | ET2C64G39 | ET2C64H39 | ET2C64l39 |  |  |

### CP

electric actuator

| CP Electric Actuator | Actuation kit | CP5xy-64D39 | CP5xy-64E39 | - | - | - | _ |
|----------------------|---------------|-------------|-------------|---|---|---|---|
|----------------------|---------------|-------------|-------------|---|---|---|---|

#### note for code:

x = A for 230 VAC 50 Hz; B = for 110 VAC ac 60 Hz; C = for 24 VAC 50/60 Hz; D for 24 Vdc

y = 2 for 2 wires electrical connection; 3 for 3 wires electrical connection

### CT

#### electric actuator

| 120 VAC, On/Off |               | CT1 - 8Nm    |              |              | CT4 - 40Nm   |              |              |
|-----------------|---------------|--------------|--------------|--------------|--------------|--------------|--------------|
| 120 VAC, On/OII | Actuation kit | CT1BAN164D39 | CT1BAN164E39 | CT1BAN164F39 | CT4ICM264G39 | CT4ICM264H39 | CT4ICM264I39 |
| 24.VAC 05/0ff   | Actuator      | CT1 - 8Nm    |              |              | CT4 - 40Nm   |              |              |
| 24 VAC, On/Off  | Actuation kit | CT1CAN164D39 | CT1CAN164E39 | CT1CAN164F39 | CT4LCM264G39 | CT4LCM264H39 | CT4LCM264I39 |

#### note for code:

All the selection are made for delta P 0 - 200 PSI

#### Torque for actuator sizing in-lb

| Delta P>   | 0 - 20  | 0 - 200 PSI |         | ) PSI    |
|------------|---------|-------------|---------|----------|
| Valve Size | to open | to close    | to open | to close |
| 1/2"       | 25      | 15          | 25      | 15       |
| 3/4"       | 33      | 20          | 33      | 20       |
| 1"         | 62      | 37          | 62      | 37       |
| 1 ¼"       | 104     | 111         | 121     | 111      |
| 1 ½"       | 220     | 180         | 273     | 180      |
| 2"         | 262     | 222         | 327     | 222      |

#### **Torque correction factors**

Valve torque can vary according to operating frequency, temperatre and friction characteristics of the media.

If media has more or less friction than water, multiply torque by the following factors.

Lubricating oils or liquids0.8Dry gases, natural gas1.5Slurries or liquids bearing abrasive particles1.5 to 2.5



# **s.6439 LT** NPT

1" - 2", SS trim, ISO 5211, low torque



#### **Technical data:**

**Working Pressure:** Shell rating: 600 PSI | Seat rating: Delta P max

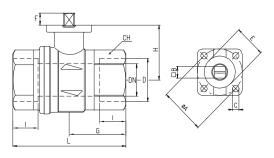
permissible 230 PSI non-shock cold working pressure

Working Temperature: -4°F / +350°F

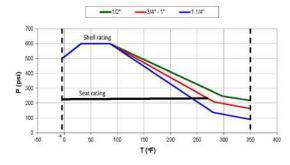
**Threads:** NPT taper ANSI B.1.20.1 female by female threads

#### **Dimensions inches**

| Code   | S64F39A | S64G39A | S64H39A | S64I39A |
|--|---------|---------|---------|---------|
| D  | 1"      | 1 1/4"  | 1 ½"    | 2"      |
| DN   | 0.984   | 1.259   | 1.575   | 1.968   |
| 1  | 0.826   | 0.905   | 0.964   | 1.043   |
| L  | 3.562   | 4.094   | 4.606   | 5.314   |
| G  | 1.791   | 2.047   | 2.322   | 2.657   |
| Н  | 1.673   | 1.949   | 2.441   | 2.716   |
| СН   | 1.614   | 1.968   | 2.165   | 2.756   |
| ØA   | 1.417   | 1.417   | 1.968   | 1.968   |
| □В   | 0.354   | 0.354   | 0.551   | 0.551   |
| С  | 0.220   | 0.220   | 0.259   | 0.259   |
| E  | 0.984   | 0.984   | 1.378   | 1.378   |
| F  | 0.334   | 0.570   | 0.570   | 0.570   |
| Flange<br>connection<br>DIN ISO 5211<br>DIN 3337 | F03     | F03     | F05     | F05     |



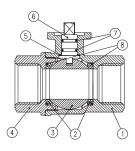
#### **Pressure-temperature chart**



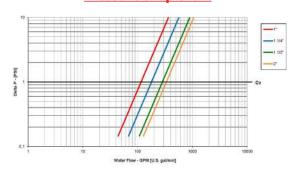


#### **Features:**

- Dual sealing system allows valve to be operated in either direction making installation easier
- · No metal-to-metal moving parts
- · No maintenance ever required
- Silicone-free lubricant on all seals
- Stainless steel ball for longer life
- 100% seal test guaranteed in according to EN 12266-1 RATE A



|   | Part description                   | Qty | Material                  |
|---|------------------------------------|-----|---------------------------|
| 1 | Unplated body                      | 1   | CW617N                    |
| 2 | Ball seat                          | 2   | PTFE graphite<br>filled   |
| 3 | Stainless steel ball               | 1   | AISI316                   |
| 4 | Unplated end-cap                   | 1   | CW617N                    |
| 5 | Washer                             | 1   | PTFE carbon<br>filled 25% |
| 6 | Stainless steel stem O-ring design | 1   | AISI316                   |
| 7 | O-Ring                             | 2   | FPM                       |
| 8 | O-Ring                             | 2   | FPM                       |





| Valve      | S64F39A | S64G39A | S64H39A | S64I39A |
|------------|---------|---------|---------|---------|
| Valve Size | 1"      | 1 1⁄4″  | 1 ½"    | 2″      |

pneumatic actuator

| Double acting                               | Actuator      | EA         | 4-1        | EA4-3      |            |  |
|---|---------------|------------|------------|------------|------------|--|
| pneumatic actuator                          | Actuation kit | EA1D64F39A | EA1D64G39A | EA3D64H39A | EA3D64I39A |  |
| Spring return                               | Actuator      | EA         | 4-2        | E.         |            |  |
| pneumatic actuator<br>Delta P < 90 PSI      | Actuation kit | EA2R64F39A | EA2R64G39A | EA3R64H39A | EA3R64I39A |  |
| Spring return Actuator                      |               | EA4-2      |            | EA4-3      |            |  |
| pneumatic actuator<br>Delta P 91 to 230 PSI | Actuation kit | EA2R64F39A | EA2R64G39A | EA3R64H39A | EA3R64I39A |  |

### ET

electric actuato

| 120 VAC On/Off  | Actuator      | Ε٦         | Г-1        | ET-2       |            |  |
|-----------------|---------------|------------|------------|------------|------------|--|
| 120 VAC, On/Off | Actuation kit | ET1B64F39A | ET1B64G39A | ET2B64H39A | ET2B64I39A |  |
| 241/05 0=/05    |               |            | Г-1        | ET-2       |            |  |
| 24 VAC, On/Off  | Actuation kit | ET1C64F39A | ET1C64G39A | ET2C64H39A | ET2C64I39A |  |

### CP

CP Electric Actuator Actuation kit

CP5xy-64F39A

CP5xy-64G39A

-

#### note for code:

x = A for 230 VAC 50 Hz; B = for 110 VAC ac 60 Hz; C = for 24 VAC 50/60 Hz; D for 24 Vdc

y = 2 for 2 wires electrical connection; 3 for 3 wires electrical connection

## **CT** electric actuator

| 120 VAC, On/Off Actuation kit |               | CT1 -         | 8Nm           | CT4 - 40Nm    |               |  |
|-------------------------------|---------------|---------------|---------------|---------------|---------------|--|
|                               |               | CT1BAN164F39A | CT1BAN164G39A | CT4ICM264H39A | CT4ICM264I39A |  |
| 24.VAC On/Off                 | Actuator      | CT1 -         | 8Nm           | CT4 - 40Nm    |               |  |
| 24 VAC, On/Off                | Actuation kit | CT1CAN164F39A | CT1CAN164G39A | CT4LCM264H39A | CT4LCM264l39A |  |

#### note for code:

All the selection are made for delta P 0 - 200 PSI

#### Torque for actuator sizing in-lb

| Delta P>   | 0 - 90 PSI       |    | > 90 - 2 | 230 PSI  |
|------------|------------------|----|----------|----------|
| Valve Size | to open to close |    | to open  | to close |
| 1"         | 19               | 19 | 31       | 31       |
| 1 1/4"     | 22               | 22 | 35       | 35       |
| 1 ½"       | 51               | 51 | 84       | 84       |
| 2"         | 70               | 70 | 115      | 115      |

#### **Torque correction factors**

Valve torque can vary according to operating frequency, temperatre and friction characteristics of the media.

If media has more or less friction than water, multiply torque by the following factors.

Lubricating oils or liquids0.8Dry gases, natural gas1.5Slurries or liquids bearing abrasive particles1.5 to 2.5



## **s.6441** NPT

1/2" - 4" brass trim, ISO 5211







#### **Technical data:**

Working Pressure: 600 PSI up to 2", 450 PSI over 2" non-shock cold

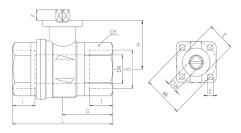
working pressure

Working Temperature: -4°F / +350°F

**Threads:** NPT taper ANSI B.1.20.1 female by female threads

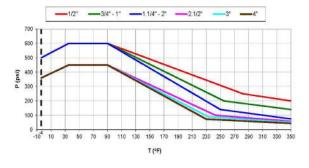
#### **Dimensions inches**

| Code   | S64D41 | S64E41 | S64F41 | S64G41 | S64H41 | S64I41 |
|--|--------|--------|--------|--------|--------|--------|
| D  | 1/2"   | 3/4"   | 1"     | 1 1/4" | 1 ½"   | 2"     |
| DN   | 0.590  | 0.787  | 0.984  | 1.259  | 1.575  | 1.968  |
|  | 0.610  | 0.708  | 0.826  | 0.905  | 0.964  | 1.043  |
|  | 2.598  | 2.933  | 3.562  | 4.094  | 4.606  | 5.314  |
|  | 1.201  | 1.456  | 1.791  | 2.047  | 2.322  | 2.657  |
| Н  | 1.220  | 1.515  | 1.673  | 2.185  | 2.441  | 2.716  |
| СН   | 1.063  | 1.259  | 1.614  | 1.968  | 2.165  | 2.756  |
| ØA   | 1.417  | 1.417  | 1.417  | 1.968  | 1.968  | 1.968  |
| ⊑в   | 0.354  | 0.354  | 0.354  | 0.551  | 0.551  | 0.551  |
| С  | 0.220  | 0.220  | 0.220  | 0.259  | 0.259  | 0.259  |
| E  | 0.984  | 0.984  | 0.984  | 1.378  | 1.378  | 1.378  |
|  | 0.295  | 0.334  | 0.334  | 0.570  | 0.570  | 0.570  |
| Flange<br>connection<br>DIN ISO 5211<br>DIN 3337 | F03    | F03    | F03    | F05    | F05    | F05    |



Ball seats and stem configuration of valves over  $2^{\prime\prime}$  is different.

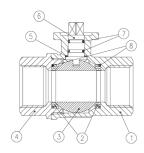
#### **Pressure-temperature chart**





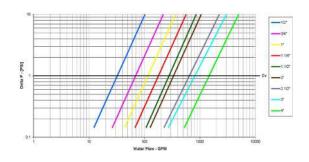
#### **Features:**

- 24h 100% seal test guaranteed
- Dual sealing system allows valve to be operated in either direction making installation easier
- No metal-to-metal moving parts
- · No maintenance ever required
- Silicone-free lubricant on all seals
- Chrome plated brass ball for longer life



Valves configuration up to 2"

|   | Part description                 | Qty | Material                    |
|---|----------------------------------|-----|-----------------------------|
| 1 | Unplated body                    | 1   | CW617N                      |
| 2 | Ball seat                        | 2   | PTFE graphite<br>filled 15% |
| 3 | Chrome plated ball               | 1   | CW617N                      |
| 4 | Unplated end-cap                 | 1   | CW617N                      |
| 5 | Washer                           | 1   | PTFE carbon<br>filled 25%   |
| 6 | Nickel plated stem O-ring design | 1   | CW617N                      |
| 7 | O-Ring                           | 2   | FPM                         |
| 8 | O-Ring                           | 2   | FPM                         |





| Valve      | S64D41 | S64E41 | S64F41 | S64G41 | S64H41 | S64I41 |
|------------|--------|--------|--------|--------|--------|--------|
| Valve Size | 1/2"   | 3/4"   | 1"     | 1 1⁄4″ | 1 ½"   | 2"     |

| Double acting Actuator |               | EA4-1     |           |           | EA4-3     |           |           |
|------------------------|---------------|-----------|-----------|-----------|-----------|-----------|-----------|
| pneumatic actuator     | Actuation kit | EA1D64D41 | EA1D64E41 | EA1D64F41 | EA3D64G41 | EA3D64H41 | EA3D64I41 |
| Spring return          | Actuator      | EA4-2     |           | EA4-3     |           | EA4-4     |           |
| pneumatic actuator     | Actuation kit | EA2R64D41 | EA2R64E41 | EA2R64F41 | EA3R64G41 | EA3R64H41 | EA4R64I41 |

#### ET electric actuator

| 120 VAC 0 2/0#                | Actuator      | ET-1      |           | ET-2      |           |           |           |
|-------------------------------|---------------|-----------|-----------|-----------|-----------|-----------|-----------|
| 120 VAC, On/Off Actuation kit |               | ET1B64D41 | ET1B64E41 | ET1B64F41 | ET2B64G41 | ET2B64H41 | ET2B64l41 |
| 247/05 05/05                  | Actuator      | ET-1      |           |           | ET-2      |           |           |
| 24 VAC, On/Off                | Actuation kit | ET1C64D41 | ET1C64E41 | ET1C64F41 | ET2C64G41 | ET2C64H41 | ET2C64I41 |

#### CT electric actuator

| 120 VAC, On/Off Actuator |               | CT1 - 8Nm                              |                   |              | CT4 - 40Nm   |              |              |
|--------------------------|---------------|--|-------------------|--------------|--------------|--------------|--------------|
| 120 VAC, On/Off          | Actuation kit | CT1BAN164D41 CT1BAN164E41 CT1BAN164F41 |                   | CT4ICM264G41 | CT4ICM264H41 | CT4ICM264I41 |              |
| 247/46 0= 10#            | Actuator      |  | CT1 - 8Nm CT4 - 4 |              |              | CT4 - 40Nm   |              |
| 24 VAC, On/Off           | Actuation kit | CT1CAN164D41                           | CT1CAN164E41      | CT1CAN164F41 | CT4LCM264G41 | CT4LCM264H41 | CT4LCM264I41 |

**note for code:**All the selection are made for delta P 0 - 200 PSI

### Torque for actuator sizing in-lb

| Delta P>   | 0 - 20  | 00 PSI   |         | PSI<br>over 2") |
|------------|---------|----------|---------|-----------------|
| Valve Size | to open | to close | to open | to close        |
| 1/2"       | 25      | 15       | 25      | 15              |
| 3/4"       | 33      | 20       | 33      | 20              |
| 1"         | 62      | 37       | 62      | 37              |
| 1 1/4"     | 104     | 111      | 121     | 111             |
| 1 1/2"     | 220     | 180      | 273     | 180             |
| 2"         | 262     | 222      | 327     | 222             |

### **Torque correction factors**

Valve torque can vary according to operating frequency, temperatre and friction characteristics of the media.

If media has more or less friction than water, multiply torque by the following factors.

| Lubricating oils or liquids                    | 0.8        |
|--|------------|
| Dry gases, natural gas                         | 1.5        |
| Slurries or liquids bearing abrasive particles | 1.5 to 2.5 |



## **s.6541** NPT

1/2" - 1 1/4" hot forged brass ball valve



#### **Technical data:**

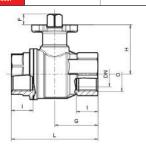
Working Pressure: 600 PSI non-shock cold working pressure

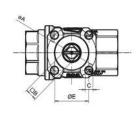
Working Temperature: -4°F / +302°F

Threads: NPT taper ANSI B.1.20.1 female by female threads

#### **Dimensions inches**

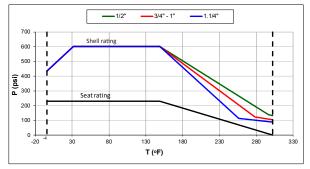
| Code   | S65D41 | S65E41 | S65F41 | S65G41 |
|--|--------|--------|--------|--------|
| D  | 1/2"   | 3/4"   | 1"     | 1 1/4" |
| DN   | 0.591  | 0.748  | 0.945  | 1.181  |
| 1  | 0.610  | 0.669  | 0.827  | 0.906  |
| L  | 2.500  | 2.677  | 3.346  | 3.819  |
| G  | 1.240  | 1.339  | 1.673  | 1.909  |
| Н  | 1.220  | 1.496  | 1.626  | 1.890  |
| СН   | 0.984  | 1.220  | 1.575  | 1.929  |
| ØA   | 1.417  | 1.417  | 1.417  | 1.417  |
| <b>⊡</b> В                                       | 0.354  | 0.354  | 0.354  | 0.354  |
| C  | 0.220  | 0.220  | 0.220  | 0.220  |
| ØE   | 0.984  | 0.984  | 0.984  | 0.984  |
| F  | 0.287  | 0.327  | 0.327  | 0.327  |
| Flange<br>connection<br>DIN ISO 5211<br>DIN 3337 | F03    | F03    | F03    | F03    |





DN shows the nominal flow diameter. Actual flow diameter complies with full port DIN 3357 part 4.

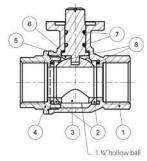
#### Pressure-temperature chart



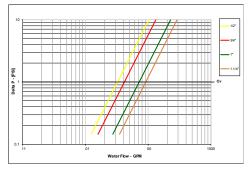


#### **Features:**

- 24h 100% seal test guaranteed in according to EN 12266-1 RATE A
- Dual sealing system allows valve to be operated in either direction making installation easier
- No metal-to-metal moving parts
- · No maintenance ever required
- Silicone-free lubricant on all seals
- · Chrome plated brass ball for longer life



|   | Part description  | Qty | Material               |
|---|---|-----|------------------------|
| 1 | Sand blasted unplated body  | 1   | CW617N                 |
| 2 | Seat  | 2   | PTFE                   |
| 3 | Chrome plated ball with rinse<br>hole (rinse hole on sizes from 3/4"<br>up to 1 ¼") | 1   | CW617N                 |
| 4 | Sand blasted unplated end cap   | 1   | CW617N                 |
| 5 | Washer  | 1   | PTFE carbon filled 25% |
| 6 | Nickel plated stem O-ring design  | 1   | CW617N                 |
| 7 | O-Ring  | 2   | EPDM                   |
| 8 | O-Ring  | 2   | EPDM                   |





| Valve      | S65D41 | S65E41 | S65F41 | S65G41 |
|------------|--------|--------|--------|--------|
| Valve Size | 1/2″   | 3/4"   | 1"     | 1 1/4" |

pneumatic actuator

| Double acting      | Actuator      | EA4-1     |           |           |           |  |  |  |
|--------------------|---------------|-----------|-----------|-----------|-----------|--|--|--|
| pneumatic actuator | Actuation kit | EA1D65D41 | EA1D65E41 | EA1D65F41 | EA1D65G41 |  |  |  |
| Spring return      | Actuator      |           | EA4-2     |           |           |  |  |  |
| pneumatic actuator | Actuation kit | EA2R65D41 | EA2R65E41 | EA2R65F41 | EA2R65G41 |  |  |  |

## **ET** electric actuator

**Actuator** ET-1 120 VAC, On/Off **Actuation kit** ET1B65D41 ET1B65E41 ET1B65F41 ET1B65G41 **Actuator** ET-1 24 VAC, On/Off **Actuation kit** ET1C65G41 ET1C65D41 ET1C65F41 ET1C65F41

## **CP** electric actuator

| CP Electric Actuator Actuation kit | CP5xy65D41 | CP5xy65E41 | CP5xy65F41 | CP5xy65G41 |
|------------------------------------|------------|------------|------------|------------|
|------------------------------------|------------|------------|------------|------------|

#### note for code:

x = A for 230 VAC 50 Hz; B = for 110 VAC ac 60 Hz; C = for 24 VAC 50/60 Hz; D for 24 Vdc

y = 2 for 2 wires electrical connection; 3 for 3 wires electrical connection

### electric actua

| 120 VAC 05/0#   | Actuator      | CT1         |             |             |             |  |  |
|-----------------|---------------|-------------|-------------|-------------|-------------|--|--|
| 120 VAC, On/Off | Actuation kit | CT1BAN65D41 | CT1BAN65E41 | CT1BAN65F41 | CT1BAN65G41 |  |  |
| 247/16 05/05    | Actuator      |             | CT1         |             |             |  |  |
| 24 VAC, On/Off  | Actuation kit | CT1CAN65D41 | CT1CAN65E41 | CT1CAN65F41 | CT1CAN65G41 |  |  |

#### note for code:

All the selection are made for delta P 0 - 230 PSI

#### Torque for actuator sizing in-lb

| Delta P>   | 0 - 200 PSI      |      |  |  |
|------------|------------------|------|--|--|
| Valve Size | to open to close |      |  |  |
| 1/2"       | 31               | 27   |  |  |
| 3/4"       | 37.5             | 33   |  |  |
| 1"         | 40               | 35.5 |  |  |
| 1 1/4"     | 44.5             | 40   |  |  |

#### **Torque correction factors**

Valve torque can vary according to operating frequency, temperatre and friction characteristics of the media.

If media has more or less friction than water, multiply torque by the following factors.

| Lubricating oils or liquids                    | 0.8        |
|--|------------|
| Dry gases, natural gas                         | 1.5        |
| Slurries or liquids bearing abrasive particles | 1.5 to 2.5 |



## **s.95** NPT

2 1/2" - 4" brass trim, ISO 5211













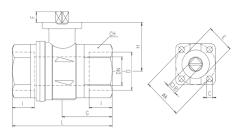
Working Pressure: 450 PSI non-shock cold working pressure

**Working Temperature:** -40°F/+350°F

Threads: NPT taper ANSI B.1.20.1 female by female threads

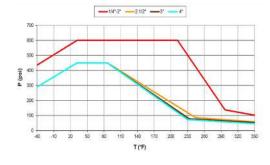
#### **Dimensions inches**

| Code   | S95L41AM | S95M41AM | S95N41AM |
|--|----------|----------|----------|
| D  | 2 ½"     | 3"       | 4"       |
| DN   | 2.559    | 3.150    | 3.937    |
| 1  | 1.260    | 1.378    | 1.634    |
| L  | 6.142    | 6.969    | 8.504    |
| G  | 3.071    | 3.484    | 4.252    |
| Н  | 3.502    | 3.779    | 4.366    |
| СН   | 3.346    | 3.898    | 4.921    |
| ØA   | 2.756    | 2.756    | 2.756    |
| □в   | 0.669    | 0.669    | 0.669    |
| С  | 0.335    | 0.335    | 0.335    |
| E  | 2.165    | 2.165    | 2.165    |
| F  | 0.709    | 0.709    | 0.709    |
| Flange<br>connection<br>DIN ISO 5211<br>DIN 3337 | F07      | F07      | F07      |



Ball seats and stem configuration of valves over DN shows the nominal flow diameter. Actual flow diameter complies with full port DIN 3357 part 4.

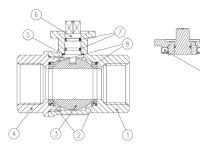
#### **Pressure-temperature chart**



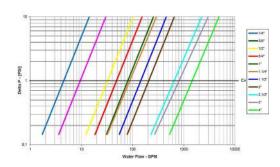


#### **Features:**

- 24h 100% seal test guaranteed
- · Dual sealing system allows valve to be operated in either direction making installation easier
- No metal-to-metal moving parts
- Silicone-free lubricant on all seals
- Chrome plated brass ball for longer life
- · No maintenance ever required



|    | Part description                 | Qty | Material                    |
|----|----------------------------------|-----|-----------------------------|
| 1  | Unplated body                    | 1   | CW617N                      |
| 2  | Ball seat                        | 2   | PTFE graphite<br>filled 15% |
| 3  | Chrome plated ball               | 1   | CW617N                      |
| 4  | Unplated end-cap                 | 1   | CW617N                      |
| 5  | Washer                           | 1   | PTFE carbon<br>filled 25%   |
| 6  | Nickel plated stem O-ring design | 1   | CW617N                      |
| 7  | O-Ring                           | 2   | FPM                         |
| 8  | O-Ring                           | 2   | FPM                         |
| 9  | Black anodized flange            | 1   | Aluminum                    |
| 10 | Grub screw                       | 2   | CB4FF                       |





| Valve      | S95L41AM | S95M41AM | S95N41AM |
|------------|----------|----------|----------|
| Valve Size | 2 ½"     | 3"       | 4"       |

pneumatic actuator

| Double acting      | Actuator      | EA4-5 EA5D95L41AM EA5D95M41AM E |             | EA4-7       |
|--------------------|---------------|---------------------------------|-------------|-------------|
| pneumatic actuator | Actuation kit |                                 |             | EA7D95N41AM |
| Spring return      | Actuator      | EA4-5                           | EA4-6       | EA4-7       |
| pneumatic actuator | Actuation kit | EA5R95L41AM                     | EA6R95M41AM | EA7R95N41AM |

## **ET**

| 120 VAC 05/0#   | Actuator      | ET-3        | ET-5        | ET-6        |
|-----------------|---------------|-------------|-------------|-------------|
| 120 VAC, On/Off | Actuation kit | ET3B95L41AM | ET5B95M41AM | ET6B95N41AM |
| 24.VAC On/Off   | Actuator      | ET-3        | ET-5        | ET-6        |
| 24 VAC, On/Off  | Actuation kit | ET3C95L41AM | ET5C95M41AM | ET6C95N41AM |

## **CH**

| ΔΡ            | Actuator      | CH1      | CH3      | CH4      |
|---------------|---------------|----------|----------|----------|
| 0 - 200 PSI   | Actuation kit | S95L41AM | S95M41AM | S95N41AM |
| ΔΡ            | Actuator      | CH3      | CH4      | CH5      |
| 200 - 450 PSI | Actuation kit | S95L41AM | S95M41AM | S95N41AM |

### Torque for actuator sizing in-lb

| Delta P>   | 0 - 200 PSI |          | 600<br>(450 PSI |          |
|------------|-------------|----------|-----------------|----------|
| Valve Size | to open     | to close | to open         | to close |
| 2 1/2"     | 372         | 372      | 929             | 929      |
| 3″         | 902         | 902      | 1062            | 1062     |
| 4"         | 1646        | 1646     | 1991            | 1991     |

#### **Torque correction factors**

Valve torque can vary according to operating frequency, temperatre and friction characteristics of the media.

If media has more or less friction than water, multiply torque by the following factors.

| Lubricating oils or liquids                    | 0.8        |
|--|------------|
| Dry gases, natural gas                         | 1.5        |
| Slurries or liquids bearing abrasive particles | 1.5 to 2.5 |



## Puri-T 264 NPT

1/2" - 1 1/2" Lead Free, ISO 5211









All surfaces of this product in contact with drinking water contain less than 0.25% of lead in compliance with U.S. law

#### **Technical data:**

Working Pressure: 600 PSI up to 3/4" size,

For 1" size up to 1 1/2" size:

- Seat rating: Delta P max permissible 230 PSI
- Shell rating: 600 PSI

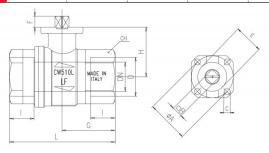
non-shock cold working pressure

Working Temperature: -4°F/+350°F

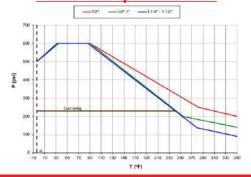
**Threads:** NPT taper ANSI B.1.20.1 female by female threads

#### **Dimensions inches**

| Code   | T264D41 | T264E41 | T264F41 | T264G41 | T264H41 |
|--|---------|---------|---------|---------|---------|
| D  | 1/2"    | 3/4"    | 1"      | 1 1/4"  | 1 ½"    |
| DN   | 0.590   | 0.787   | 0.984   | 1.259   | 1.575   |
|  | 0.610   | 0.708   | 0.826   | 0.905   | 0.964   |
|  | 2.598   | 2.933   | 3.562   | 4.094   | 4.606   |
|  | 1.201   | 1.456   | 1.791   | 2.047   | 2.322   |
| Н  | 1.220   | 1.515   | 1.673   | 1.941   | 2.441   |
| СН   | 1.063   | 1.259   | 1.614   | 1.968   | 2.165   |
| ØA   | 1.417   | 1.417   | 1.417   | 1.417   | 1.968   |
| ЕВ   | 0.354   | 0.354   | 0.354   | 0.354   | 0.551   |
| C  | 0.220   | 0.220   | 0.220   | 0.220   | 0.259   |
| E  | 0.984   | 0.984   | 0.984   | 0.984   | 1.378   |
|  | 0.295   | 0.334   | 0.334   | 0.334   | 0.570   |
| Flange<br>connection<br>DIN ISO 5211<br>DIN 3337 | F03     | F03     | F03     | F03     | F05     |



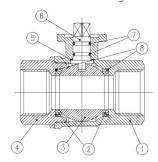
#### **Pressure-temperature chart**



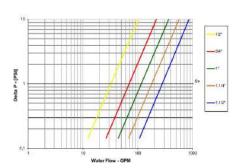


#### **Features:**

- Certified by CSA International to comply with U.S. s3874, California AB1953, and similar laws of other states for the safe handling of drinking water
- 24h 100% seal test guaranteed
- Dual sealing s ystem allows valve to be operated in either direction making installation easier
- No metal-to-metal moving parts
- No maintenance ever required
- Silicone-free lubricant on all seals
- Chrome plated lead free brass ball for longer life



|   | Part description                 |   | Material  |
|---|----------------------------------|---|---|
| 1 | Unplated NPT body                | 1 | CW510L  |
| 2 | Ball seat                        | 2 | PTFE graphite filled 15% up to 3/4" size,<br>PTFE carbographite filled over 3/4" size |
| 3 | Chrome plated ball               | 1 | CW510L  |
| 4 | Unplated NPT endcap              | 1 | CW510L  |
| 5 | Washer                           | 1 | PTFE carbon filled 25%  |
| 6 | Nickel plated stem O-ring design | 1 | CW510L  |
| 7 | O-Ring                           | 2 | FPM   |
| 8 | O-Ring                           | 2 | FPM   |





| Valve      | T264D41 | T264E41 | T264F41 | T264G41 | T264H41 |
|------------|---------|---------|---------|---------|---------|
| Valve Size | 1/2"    | 3/4"    | 1"      | 1 ¼"    | 1 ½"    |

**Actuator** EA4-1 EA4-3 **Double acting** pneumatic actuator EA1D264F41 EA3D264H41 **Actuation kit** EA1D264D41 EA1D264E41 EA1D264G41 **Actuator** EA4-2 EA4-3 Spring return pneumatic actuator EA2R264E41 EA2R264F41 EA3R264H41 **Actuation kit** EA2R264D41 EA2R264G41

## electric actuator

| 120 VAC 05/0#   | Actuator      |            |            | ET-1       |            |            |
|-----------------|---------------|------------|------------|------------|------------|------------|
| 120 VAC, On/Off | Actuation kit | ET1B264D41 | ET1B264H41 |            |            |            |
| Actuator        |               | ET-1       |            |            |            |            |
| 24 VAC, On/Off  | Actuation kit | ET1C264D41 | ET1C264E41 | ET1C264F41 | ET1C264G41 | ET1C264H41 |

## **CP** electric actuator

CP Electric Actuator Actuation kit CP5xy-264D41 CP5xy-264E41 CP5xy-264F41 CP5xy-264G41 -

#### note for code:

x = A for 230 VAC 50 Hz; B = for 110 VAC ac 60 Hz; C = for 24 VAC 50/60 Hz; D = for 24 Vdc y = 2 for 2 wires electrical connection; 3 for 3 wires electrical connection

## **CT** electric actuator

| 120 VAC, On/Off | Actuator  |                     | CT4 - 40Nm    |               |               |               |  |
|-----------------|---|---------------------|---------------|---------------|---------------|---------------|--|
| Actuation kit   | CT1BAN1264D41 CT1BAN1264E41 CT1BAN1264F41 CT1BAN1264G41 |                     |               |               | CT4ICM2264H41 |               |  |
| 24 VAC, On/Off  | Actuator  | CT1 - 8Nm CT4 - 40N |               |               |               |               |  |
| 24 VAC, OII/OII | Actuation kit   | CT1CAN1264D41       | CT1CAN1264E41 | CT1CAN1264F41 | CT1CAN1264G41 | CT4LCM2264H41 |  |

#### note for code:

All the selection are made for delta P 0 - 230 PSI

#### Torque for actuator sizing in-lb

| Delta P>   | 0 - 20  | 00 PSI   | 600     | PSI      |
|------------|---------|----------|---------|----------|
| Valve Size | to open | to close | to open | to close |
| 1/2"       | 25      | 15       | 25      | 15       |
| 3/4"       | 33      | 20       | 33      | 20       |

| Delta P>   | 0 - 90 PSI |          | > 90 - 3 | 230 PSI  |
|------------|------------|----------|----------|----------|
| Valve Size | to open    | to close | to open  | to close |
| 1"         | 19         | 19       | 31       | 31       |
| 1 1/4"     | 22         | 22       | 35       | 35       |
| 1 ½"       | 51         | 51       | 84       | 84       |

#### **Water flow ratings**

| Size | T264D41 | T264E41 | T264F41 | T264G41 | T264H41 |
|------|---------|---------|---------|---------|---------|
| CV   | 32.3    | 69.3    | 115.5   | 179.1   | 283.1   |

#### **Torque correction factors**

Valve torque can vary according to operating frequency, temperatre and friction characteristics of the media.

If media has more or less friction than water, multiply torque by the following factors.

| Lubricating oils or liquids                    | 0.8        |
|--|------------|
| Dry gases, natural gas                         | 1.5        |
| Slurries or liquids bearing abrasive particles | 1.5 to 2.5 |



# **s.7341** NPT 3-way 4 seats T-port

1/2" - 2" ISO 5211







Working Pressure: 300 PSI non-shock cold working pressure

Working Temperature:  $-4^{\circ}F / +302^{\circ}F$ 

Threads: NPT taper ANSI B.1.20.1 female by female threads

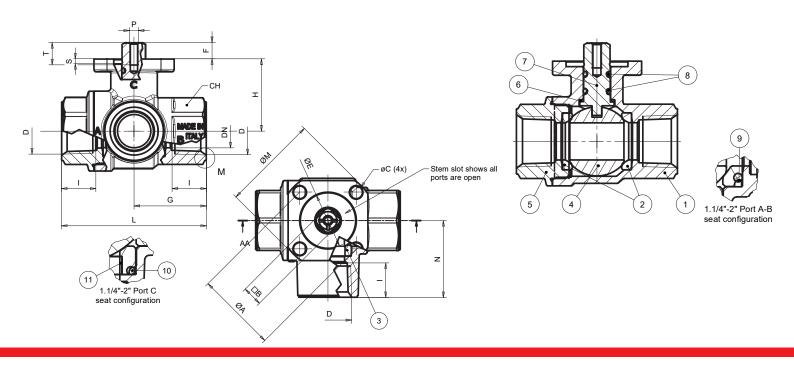
#### **Dimensions inches**

| Code      | S73D41 | S73E41 | S73F41 | S73G41 | S73H41 | S73I41 |
|-----------|--------|--------|--------|--------|--------|--------|
| Size      | 1/2"   | 3/4"   | 1"     | 1 1/4" | 1 ½"   | 2"     |
| DN        | 0.591  | 0.787  | 0.984  | 1.197  | 1.496  | 1.890  |
| 1         | 0.610  | 0.709  | 0.827  | 0.906  | 0.965  | 1.043  |
| L         | 2.559  | 3.110  | 3.642  | 4.311  | 4.961  | 5.906  |
| G         | 1.280  | 1.555  | 1.831  | 2.165  | 2.480  | 2.953  |
| Н         | 1.280  | 1.555  | 1.673  | 2.205  | 2.500  | 2.854  |
| N         | 1.358  | 1.654  | 1.949  | 2.362  | 2.717  | 3.228  |
| ØA        | 1.417  | 1.417  | 1.417  | 1.969  | 1.969  | 1.969  |
| ØC        | Ø 0.22 | Ø 0.22 | Ø 0.22 | Ø 0.26 | Ø 0.26 | Ø 0.26 |
| ØE        | 0.984  | 0.984  | 0.984  | 1.378  | 1.378  | 1.378  |
| <b>□В</b> | 0.354  | 0.354  | 0.354  | 0.551  | 0.551  | 0.551  |
| ØM        | 1.709  | 1.709  | 1.709  | 2.394  | 2.394  | 2.394  |
| S         | 0.087  | 0.087  | 0.087  | 0.126  | 0.126  | 0.126  |
| T         | 0.394  | 0.394  | 0.394  | 0.551  | 0.551  | 0.551  |
| F         | 0.287  | 0.327  | 0.327  | 0.571  | 0.571  | 0.571  |
| СН        | 1.063  | 1.260  | 1.614  | 1.969  | 2.165  | 2.756  |

#### **Features:**

- Electronic 100% seal test guaranteed
- No metal-to-metal moving parts
- · No maintenance ever required
- Silicone-free lubricant on all seals
- Chrome plated brass ball for longer life
- · Each valve is seal tested for maximum safety
- Performs well in any orientation
- Strong configuration

|    | Part description                 | Qty | Material               |
|----|----------------------------------|-----|------------------------|
| 1  | Sand blasted unplated body       | 1   | CW617N                 |
| 2  | Seat                             | 2   | PTFE                   |
| 3  | Seat                             | 2   | PTFE                   |
| 4  | Chrome plated ball               | 1   | CW617N                 |
| 5  | Sand blasted unplated end-cap    | 1   | CW617N                 |
| 6  | Washer                           | 1   | PTFE carbon filled 25% |
| 7  | Nickel plated stem O-ring design | 1   | CW617N                 |
| 8  | Green O-Ring                     | 2   | FPM                    |
| 9  | O-Ring                           | 2   | FPM                    |
| 10 | O-Ring                           | 2   | FPM                    |
| 11 | Unplated O-Ring                  | 2   | CW617N                 |





| Valve      | S73D41 | S73E41 | S73F41 | S73G41 | S73H41 | S73I41 |
|------------|--------|--------|--------|--------|--------|--------|
| Valve Size | 1/2"   | 3/4"   | 1"     | 1 1⁄4" | 1 ½"   | 2"     |

## **EA**pneumatic actuator

| Double acting Actuator |                        | EA                  | EA4-2     |           | EA4-3     |           |           |  |
|------------------------|------------------------|---------------------|-----------|-----------|-----------|-----------|-----------|--|
| pneumatic actuator     | Actuation kit          | EA2D73D41 EA2D73E41 |           | EA3D73F41 | EA3D73G41 | EA3D73H41 | EA3D73I41 |  |
| Spring return          | Spring return Actuator | EA4-3               |           | EA4-4     | EA4-3     | EA        | 4-4       |  |
| pneumatic actuator     | Actuation kit          | EA3R73D41           | EA3R73E41 | EA4R73F41 | EA3R73G41 | EA4R73H41 | EA4R73I41 |  |

### **ET**

| 120 VAC 0 - /0# | Actuator                      | ET        | <del>-</del> 1 |           | ET-2      |           | ET-3      |
|-----------------|-------------------------------|-----------|----------------|-----------|-----------|-----------|-----------|
| 120 VAC, On/Off | 120 VAC, On/Off Actuation kit | ET1B73D41 | ET1B73E41      | ET2B73F41 | ET2B73G41 | ET2B73H41 | ET3B73I41 |
| Actuator        |                               | ET        | -1             |           | ET-2      |           | ET-3      |
| 24 VAC, On/Off  | Actuation kit                 | ET1C73D41 | ET1C73E41      | ET2C73F41 | ET2C73G41 | ET2C73H41 | ET3C73I41 |

## **CT**

| Actuator        |               | CT2          | C            | Т3                                |              | CT4          |              |
|-----------------|---------------|--------------|--------------|-----------------------------------|--------------|--------------|--------------|
| 120 VAC, On/Off | Actuation kit | CT2BCM273D41 | CT3BCM273E41 | CT3ICM273F41<br>(LK9 is required) | CT4lCM273G41 | CT4lCM273H41 | CT4ICM273I41 |
| 24745 0 1011    | Actuator      | CT2          | CT3 CT4      |                                   |              |              |              |
| 24 VAC, On/Off  | Actuation kit | CT2CCM273D41 | CT3CCM273E41 | CT3LCM273F41<br>(LK9 is required) | CT4LCM273G41 | CT4LCM273H41 | CT4LCM273I41 |

#### note for code:

All the selection are made for delta P 0 - 230 PSI

### Torque for actuator sizing in-lb

| Delta P>   | 0 - 230 PSI |          |  |  |  |  |
|------------|-------------|----------|--|--|--|--|
| Valve Size | to open     | to close |  |  |  |  |
| 1/2"       | 93          | 93       |  |  |  |  |
| 3/4"       | 115         | 115      |  |  |  |  |
| 1″         | 195         | 195      |  |  |  |  |
| 1 1/4"     | 124         | 124      |  |  |  |  |
| 1 ½"       | 204         | 204      |  |  |  |  |
| 2          | 336         | 336      |  |  |  |  |

#### **Torque correction factors**

Valve torque can vary according to operating frequency, temperatre and friction characteristics of the media.

If media has more or less friction than water, multiply torque by the following factors.

Lubricating oils or liquids 0.8
Dry gases, natural gas 1.5
Slurries or liquids bearing abrasive particles 1.5 to 2.5



**s.7641** NPT 3-way 2 seats L-port (diverting)

1/2" - 2" ISO 5211



#### **Technical data:**

Working Pressure: 450 PSI non-shock cold working pressure

Working Temperature:  $-4^{\circ}F / +302^{\circ}F$ 

Threads: NPT taper ANSI B.1.20.1 female threads

#### **Dimensions inches**

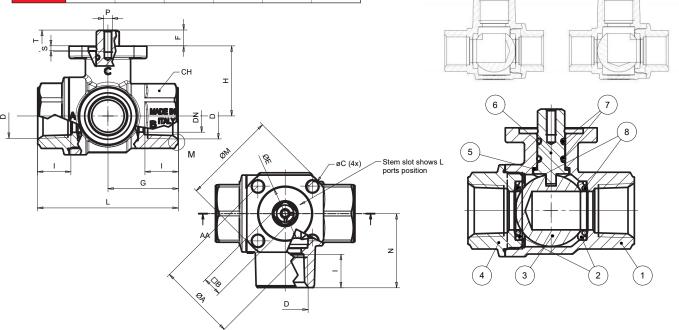
| Code     | S76D41 | S76E41 | S76F41 | S76G41 | S76H41 | S76l41 |
|----------|--------|--------|--------|--------|--------|--------|
| Size     | 1/2"   | 3/4"   | 1"     | 1 1/4" | 1 ½"   | 2"     |
| DN       | 0.591  | 0.787  | 0.984  | 1.197  | 1.496  | 1.890  |
| 1        | 0.610  | 0.709  | 0.827  | 0.906  | 0.965  | 1.043  |
| L        | 2.559  | 3.110  | 3.642  | 4.311  | 4.961  | 5.906  |
| G        | 1.280  | 1.555  | 1.831  | 2.165  | 2.480  | 2.953  |
| Н        | 1.820  | 1.555  | 1.673  | 2.205  | 2.500  | 2.854  |
| N        | 1.358  | 1.654  | 1.949  | 2.362  | 2.717  | 3.228  |
| ØA       | 1.417  | 1.417  | 1.417  | 1.969  | 1.969  | 1.969  |
| ØC       | Ø 0.22 | Ø 0.22 | Ø 0.22 | Ø 0.26 | Ø 0.26 | Ø 0.26 |
| ØE       | 0.984  | 0.984  | 0.984  | 1.378  | 1.378  | 1.378  |
| Square B | 0.354  | 0.354  | 0.354  | 0.551  | 0.551  | 0.551  |
| ØM       | 1.709  | 1.709  | 1.709  | 2.394  | 2.394  | 2.394  |
| S        | 0.087  | 0.087  | 0.087  | 0.126  | 0.126  | 0.126  |
| T        | 0.394  | 0.394  | 0.394  | 0.551  | 0.551  | 0.551  |
| F        | 0.287  | 0.327  | 0.327  | 0.571  | 0.571  | 0.571  |
| СН       | 1.063  | 1.260  | 1.614  | 1.969  | 2.165  | 2.756  |

#### **Features:**

- Electronic 100% seal test guaranteed
- No metal-to-metal moving parts
- · No maintenance ever required
- Silicone-free lubricant on all seals
- Chrome plated brass ball for longer life
- Each valve is seal tested for maximum safety
- Performs well in any orientation
- Strong configuration

|   | Part description                 | Qty | Material                               |
|---|----------------------------------|-----|--|
| 1 | Sand blasted unplated body       | 1   | CW617N                                 |
| 2 | Seat                             | 2   | PTFE 15% GRF up to 1",<br>PTFE over 1" |
| 3 | Chrome plated ball               | 1   | CW617N                                 |
| 4 | Sand blasted unplated end-cap    | 1   | CW617N                                 |
| 5 | Washer                           | 1   | PTFE carbon filled 25%                 |
| 6 | Nickel plated stem O-ring design | 1   | CW617N                                 |
| 7 | Green O-Ring                     | 2   | FPM                                    |
| 8 | O-Ring                           | 2   | FPM                                    |

S.76 3-way "L" operating positions





| Valve      | S76D41 | S76E41 | S76F41 | S76G41 | S76H41 | S76I41 |
|------------|--------|--------|--------|--------|--------|--------|
| Valve Size | 1/2"   | 3/4"   | 1"     | 1 1⁄4" | 1 ½"   | 2"     |

pneumatic actuato

| Double acting Actuator |               |           | EA4-1     |           | EA4-3     |           |           |
|------------------------|---------------|-----------|-----------|-----------|-----------|-----------|-----------|
| pneumatic actuator     | Actuation kit | EA1D76D41 | EA1D76E41 | EA1D76F41 | EA3D76G41 | EA3D76H41 | EA3D76l41 |
| Spring return          | Actuator      |           | EA4-2     |           | EA        | 4-3       | EA4-4     |
| pneumatic actuator     | Actuation kit | EA2R76D41 | EA2R76E41 | EA2R76F41 | EA3R76G41 | EA3R76H41 | EA4R76I41 |

### ET

electric actuato

| Actuator        |               |           | ET-1      |           |           | ET-2      |           |  |
|-----------------|---------------|-----------|-----------|-----------|-----------|-----------|-----------|--|
| 120 VAC, On/Off | Actuation kit | ET1B76D41 | ET1B76E41 | ET1B76F41 | ET2B76G41 | ET2B76H41 | ET3B76l41 |  |
| 24.VAC 0=/0ff   | Actuator      |           | ET-1      |           |           | -2        | ET-3      |  |
| 24 VAC, On/Off  | Actuation kit | ET1C76D41 | ET1C76E41 | ET1C76F41 | ET2C76G41 | ET2C76H41 | ET3C76I41 |  |

### **CP**

CP Electric Actuator Actuation kit CP5xy-76D41 CP5xy-76E41 CP5xy-76F41 - - -

#### note for code:

x = A for 230 VAC 50 Hz; B = for 110 VAC ac 60 Hz; C = for 24 VAC 50/60 Hz; D for 24 Vdc

y = 2 for 2 wires electrical connection; 3 for 3 wires electrical connection

## **CT** electric actuator

| 120 VAC, On/Off Actuation kit |               |              | CT1          |              |              | CT4          |              |  |
|-------------------------------|---------------|--------------|--------------|--------------|--------------|--------------|--------------|--|
|                               |               | CT1BAN176D41 | CT1BAN176E41 | CT1BAN176F41 | CT4IAN176G41 | CT4IAN176H41 | CT4IAN176I41 |  |
| 24.7/1.5 0= 10#               | Actuator      |              | CT1          |              |              | CT4          |              |  |
| 24 VAC, On/Off                | Actuation kit | CT1CAN176D41 | CT1CAN176E41 | CT1CAN176F41 | CT4LAN176G41 | -            | -            |  |

#### note for code:

All the selection are made for delta P 0 - 200 PSI

#### Torque for actuator sizing in-lb

| Delta P>   | 0 - 450 PSI |          |  |  |  |  |
|------------|-------------|----------|--|--|--|--|
| Valve Size | to open     | to close |  |  |  |  |
| 1/2"       | 31          | 31       |  |  |  |  |
| 3/4"       | 36          | 36       |  |  |  |  |
| 1"         | 40          | 40       |  |  |  |  |
| 1 ½"       | 104         | 104      |  |  |  |  |
| 1 1/4"     | 190         | 190      |  |  |  |  |
| 2"         | 248         | 248      |  |  |  |  |

#### **Torque correction factors**

Valve torque can vary according to operating frequency, temperatre and friction characteristics of the media.

If media has more or less friction than water, multiply torque by the following factors.

Lubricating oils or liquids 0.8
Dry gases, natural gas 1.5
Slurries or liquids bearing abrasive particles 1.5 to 2.5



# **s.134** NPT stainless steel

1/2" - 2" ISO 5211





#### **Technical data:**

**Working Pressure:** 1000 PSI cold working pressure | 150 PSI WSP steam rating |  $2 \times 10^{-2}$  torr vacuum rating | \*150 psig non-shock working steam pressure. Not suitable for throttling steam.

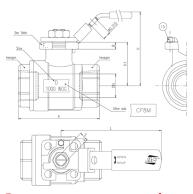
**Working Temperature:** -50°F/ +450°F

Threads: NPT taper ANSI B.1.20.1 female by female threads

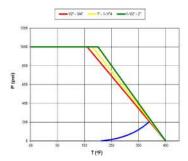
#### **Dimensions inches**

| Code   | 134D41 | 134E41 | 134F41 | 134G41  | 134H41 | 134 41 |
|--|--------|--------|--------|---------|--------|--------|
| D  | 1/2"   | 3/4"   | 1″     | 1 1/4"  | 1 ½″   | 2"     |
| DN   | 0.56   | 0.81   | 1      | 1.25    | 1.5    | 1.97   |
| H1   | 1.40   | 1.56   | 1.84   | 2       | 2.3    | 2.8    |
| Α  | 2.60   | 2.99   | 3.54   | 3.94    | 4.41   | 5      |
| В  | 0.26   | 0.28   | 0.319  | 0.319   | 0.319  | 0.382  |
| S  | 0.35   | 0.35   | 0.43   | 0.43    | 0.43   | 0.55   |
| Flange<br>connection<br>DIN ISO 5211<br>DIN 3337 | F03    | F03    |        | F04/F05 |        | F05    |

| Code | 134D41L* | 134E41L* | 134F41L* | 134G41L* | 134H41L* | 134l41L* |
|------|----------|----------|----------|----------|----------|----------|
|      | 4.40     | 4.40     | 5.87     | 5.87     | 5.87     | 7.5      |
| Н    | 2.50     | 2.66     | 3.14     | 3.3      | 3.6      | 4.5      |



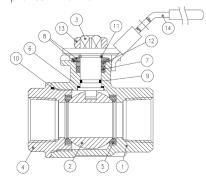
#### **Pressure-temperature chart**



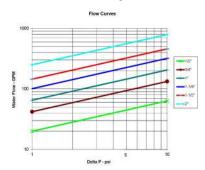
\*Ball valves fitted with stainless steel lock lever handle

#### **Features:**

- Dual sealing system allows valve to be operated in either direction making installation easier
- Silicone-free lubricant on all seals
- NACE compliance MR-01-75



|    | Part description | Qty | Material   |
|----|------------------|-----|------------|
| 1  | Body             | 1   | A351-CF8M  |
| 2  | Ball             | 1   | A351-CF8M  |
| 3  | Stem             | 1   | AISI316    |
| 4  | Cap              | 1   | A351-CF8M  |
| 5  | Seat             | 2   | RTFE       |
| 6  | Seat             | 1   | RTFE       |
| 7  | Packing          |     | TFE        |
| 8  | Bellville        | 2   | SK5        |
| 9  | O-Ring           | 1   | FPM        |
| 10 | Gasket           | 1   | RTFE       |
| 11 | Snapring         | 1   | AISI304    |
| 12 | Follower         | 1   | AISI316    |
| 13 | Nut              | 1   | AISI304    |
| 14 | Lockable handle  | 1   | A240 SS304 |
| 15 | Stop pin         | 1   | AISI304    |





| Valve      | 134D41 | 134E41 | 134F41 | 134G41 | 134H41 | 134 41 |
|------------|--------|--------|--------|--------|--------|--------|
| Valve Size | 1/2″   | 3/4"   | 1"     | 1 1⁄4″ | 1 ½"   | 2"     |

pneumatic actuator

| Double acting      | Actuator                     | EA4-1      | EA4-2       | EA4-3      |            |            |            |
|--------------------|------------------------------|------------|-------------|------------|------------|------------|------------|
| pneumatic actuator | Actuation kit                | EA1D134D41 | EA2D134E41  | EA3D134F41 | EA3D134G41 | EA3D134H41 | EA3D134l41 |
| Spring return      | Spring return Actuator EA4-2 |            | EA4-3 EA4-4 |            |            | EA4-4      |            |
| pneumatic actuator | Actuation kit                | EA2R134D41 | EA2R134E41  | EA3R134F41 | EA3R134G41 | EA3R134H41 | EA4R134I41 |

## **ET** electric actuator

**Actuator** ET-1 ET-2 ET-3 120 VAC, On/Off **Actuation kit** ET1B134D41 ET1B134E41 ET2B134F41 ET2B134G41 ET2B134H41 ET3B134I41 Actuator ET-2 ET-3 24 VAC, On/Off ET1C134E41 **Actuation kit** ET1C134D41 ET2C134F41 ET2C134G41 ET2C134H41 ET3C134I41

### **CT**

| 120 VAC 05/0#                 | Actuator      | CT            | T-1           | СТ            | Г-3           | СТ            | -4            |
|-------------------------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| 120 VAC, On/Off Actuation kit |               | CT1BAN1134D41 | CT1BAN1134E41 | CT3BCM2134F41 | CT3BCM2134G41 | CT4ICM2134H41 | CT4ICM2134I41 |
| 24.1/16 0=/0#                 | Actuator      | CT-1          |               | CT            | Г-3           | СТ            | -4            |
| 24 VAC, On/Off                | Actuation kit | CT1CAN1134D41 | CT1CAN1134E41 | CT3CCM2134F41 | CT3CCM2134G41 | CT4LCM2134H41 | CT4LCM2134l41 |

#### note for code:

All the selection are made for delta P 0 - 200 PSI

### Torque for actuator sizing in-lb

| Delta P>   | 0 - 200 PSI |          |  |
|------------|-------------|----------|--|
| Valve Size | to open     | to close |  |
| 1/2"       | 49          | 41       |  |
| 3/4"       | 78          | 59       |  |
| 1″         | 123         | 66       |  |
| 1 1/4"     | 156         | 109      |  |
| 1 1/2"     | 250         | 144      |  |
| 2"         | 317         | 211      |  |

### **Water flow ratings**

| Size | 1/2" | 3/4" | 1″ | 1 1⁄4″ | 1 1/2" | 2"  |
|------|------|------|----|--------|--------|-----|
| CV   | 20   | 42   | 65 | 101    | 145    | 250 |



# **s.135** stainless steel

2" - 3" - 4" ANSI B16.5 flange, ISO 5211



#### **Technical data:**

**Working Pressure:** General use: 750 PSI (see chart on reverse) | 275 PSI for ASME 150 CF8M (see chart on reverse) | Steam rating: 150 PSI WSP

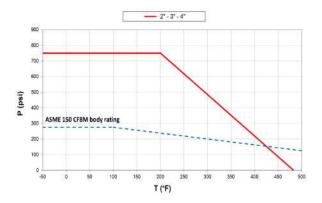
**Working Temperature:** -50°F/+475°F

Threads: ANSI B16.5, B16.10 and B16.34 full compliance

#### **Dimensions inches**

| Code | 135IF0   | 135MF0   | 135NF0   |
|------|----------|----------|----------|
| Size | 2"       | 3"       | 4"       |
| Α    | 1.50     | 2.56     | 3.15     |
| В    | 7.0      | 8.0      | 9.0      |
| E    | 1.65     | 2.20     | 2.20     |
| E1   | 1.02     | 1.44     | 1.44     |
| d    | 1.97     | 3.15     | 3.94     |
| G    | 0.06     | 0.06     | 0.06     |
| Н    | 4.75     | 6.00     | 7.50     |
| K    | 6.00     | 7.50     | 9.00     |
| T    | 0.62     | 0.75     | 0.94     |
| M    | 0.75     | 0.75     | 0.75     |
| N    | 4        | 4        | 8        |
| Р    | 2.76     | 4.02     | 4.02     |
| S    | 0.67     | 0.87     | 0.87     |
| L    | 9.13     | 12.87    | 12.87    |
| H1   | 4.96     | 5.98     | 6.30     |
| h    | M8*P1.25 | M10*P1.5 | M10*P1.5 |

#### **Pressure-temperature chart**

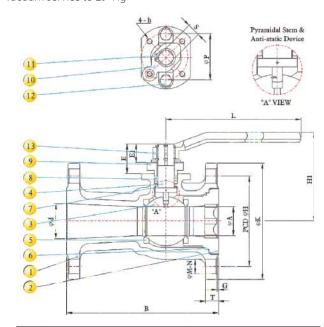


\*ME-PTFE is Moleculary Enhanced PTFE



#### **Features:**

- · Anti-static device
- Locking device
- · Long cycle life
- Test standard: API 598
- API 607 4th edition fire safe approval
- Vacuum service to 29" Hg



|    | Part description | Qty | Material              |
|----|------------------|-----|-----------------------|
| 1  | Body             | 1   | ASTM A351-CF8M        |
| 2  | Cap              | 1   | ASTM A351-CF8M        |
| 3  | Ball             | 1   | ASTM A351-CF8M        |
| 4  | Stem             | 1   | ASTM A276 Gr.316      |
| 5  | Seat             | 2   | ME-PTFE*              |
| 6  | Gasket           | 1   | ME-PTFE*              |
| 7  | Thrust washer    | 1   | ME-PTFE*              |
| 8  | Packing          | 1   | ME-PTFE*              |
| 9  | Gland            | 1   | ASTM A351-CF8         |
| 10 | Stopper          | 1   | SS304                 |
| 11 | Snap ring        | 2   | SS304                 |
| 12 | Gland bolt       | 2   | ASTM A193 Gr.B8       |
| 13 | Handle           | 1   | ASTM A536 Gr.65-45-12 |



| Valve      | 135IF0 | 135MF0 | 135NF0 |
|------------|--------|--------|--------|
| Valve Size | 2"     | 3"     | 4"     |

#### pneumatic actuator

| Double acting      | Actuator      | EA4-3      | EA4-4      | EA4-5      |
|--------------------|---------------|------------|------------|------------|
| pneumatic actuator | Actuation kit | EA3D135IF0 | EA4D135MF0 | EA5D135NF0 |
| Spring return      | Actuator      | EA4-6      | EA4-7      |            |
| pneumatic actuator | Actuation kit | EA6R135IF0 | EA7R135MF0 | EA7R135NF0 |

### ET

| 120 VAC 0 = /0#              | Actuator      | ET-3       | ET-4       | ET-5       |  |
|------------------------------|---------------|------------|------------|------------|--|
| 120 VAC, On/Off Actuation ki |               | ET3B135IF0 | ET4B135MF0 | ET5B135NF0 |  |
| 24.VAC On/Off                | Actuator      | ET-3       | ET-4       | ET-5       |  |
| 24 VAC, On/Off               | Actuation kit | ET3C135IF0 | ET4C135MF0 | ET5C135NF0 |  |

#### **Water flow ratings**

| Size | 2"  | 3"  | 4"  |
|------|-----|-----|-----|
| CV   | 170 | 430 | 565 |

### Torque for actuator sizing in-lb

| Delta P>   | Valve torque |          |  |  |
|------------|--------------|----------|--|--|
| Valve Size | to open      | to close |  |  |
| 2"         | 376.15       | 376.15   |  |  |
| 3"         | 678.9        | 678.9    |  |  |
| 4"         | 909          | 909      |  |  |

#### **Torque correction factors**

Valve torque can vary according to operating frequency, temperatre and friction characteristics of the media.

If media has more or less friction than water, multiply torque by the following factors.

| Lubricating oils or liquids                    | 0.8        |
|--|------------|
| Dry gases, natural gas                         | 1.5        |
| Slurries or liquids bearing abrasive particles | 1.5 to 2.5 |



# **s.136** stainless steel

6" - 8" ANSI B16.5 flange, ISO 5211



#### **Technical data:**

**Working Pressure:** General use: 750 PSI (see chart on reverse) | 275 PSI for ASME 150 CF8M (see chart on reverse) | Steam rating: 150 PSI WSP

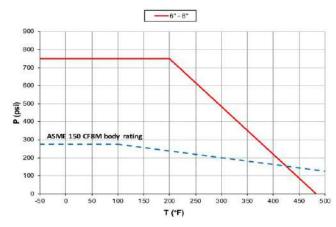
**Working Temperature:** -50°F/+475°F

Threads: ANSI B16.5, B16.10 and B16.34 full compliance

#### **Dimensions inches**

| Code     | 136PF0   | 136QF0  |
|----------|----------|---------|
| Size     | 6"       | 8"      |
| Α        | 5.91     | 7.87    |
| В        | 15.50    | 18.00   |
| Е        | 2.65     | 2.86    |
| E1       | 8.50     | 10.62   |
| D        | 1.48     | 1.88    |
| G        | 0.06     | 0.06    |
| Н        | 9.50     | 11.75   |
| K        | 11.00    | 13.50   |
| Т        | 1.00     | 1.12    |
| М        | 0.88     | 0.88    |
| N        | 8        | 8       |
| P        | 4.92     | 5.51    |
| S        | 0.79     | 1.30    |
| L        | 40.63    | 12.87   |
| H1       | 10.37    | 12.00   |
| h        | M12x1.75 | M16x2.0 |
| CV (GPM) | 5100     | 9400    |

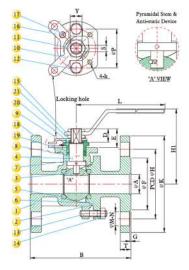
#### **Pressure-temperature chart**



\*ME-PTFE is Moleculary Enhanced PTFE

#### **Features:**

- API 607 4th edition fire safe approval
- Vacuum service to 29" Hg
- · Locking device
- · Long cycle life
- Test standard: API 598
- · Anti-static device



|    | Part description     | Qty | Material           |
|----|----------------------|-----|--------------------|
| 1  | Body                 | 1   | ASTM A351-CF8M     |
| 2  | Cap                  | 1   | ASTM A351-CF8M     |
| 3  | Ball                 | 1   | ASTM A351-CF8M     |
| 4  | Stem                 | 1   | ASTM A276 Gr. 316  |
| 5  | Seat                 | 2   | ME-PTFE*           |
| 6  | Gasket               | 1   | GRAFOIL            |
| 7  | Thrust washer        | 1   | ME-PTFE*           |
| 8  | Packing              | 1   | GRAFOIL            |
| 9  | Gland                | 1   | ASTM A351- Gr. CF8 |
| 10 | Stopper              | 1   | SS304              |
| 11 | Handle nut           | 2   | SS304              |
| 12 | Gland bolt           | 2   | ASTM A193 Gr.B8    |
| 13 | Stud bolt - Qty 4-10 |     | ASTM A193 Gr.B8    |
| 14 | Set nut - Qty 4-10   |     | ASTM A194 Gr. 8    |
| 15 | Handle               | 1   | SS304              |
| 16 | Locking plate        | 1   | SS304              |
| 17 | Set Bolt             | 2   | SS304              |
| 18 | Name plate           | 1   | SS304              |
| 19 | Ring                 | 1   | SS304              |
| 20 | Bearing              | 1   | NYLON              |
| 21 | Lock washer          | 1   | SS304              |



| Valve      | 136PF0 | 136QF0 |
|------------|--------|--------|
| Valve Size | 6"     | 8"     |

#### pneumatic actuator

| Double acting      | Actuator      | EA4-7       | EA4-9       |
|--------------------|---------------|-------------|-------------|
| pneumatic actuator | Actuation kit | EA7D136PF0  | EA9D136QF0  |
| Spring return      | Actuator      | EA4-10      | EA4-12      |
| pneumatic actuator | Actuation kit | EA10R136PF0 | EA12R136QF0 |

### ET

| 120 VAC On/Off  | Actuator      | ET-7       | ET-9       |
|-----------------|---------------|------------|------------|
| 120 VAC, On/Off | Actuation kit | ET7B136PF0 | ET9B136QF0 |
| 24.VAC 0~/0#    | Actuator      | ET-7       | ET-9       |
| 24 VAC, On/Off  | Actuation kit | ET7C136PF0 | ET9C136QF0 |

#### **Water flow ratings**

| Size | 6"   | 8"   |
|------|------|------|
| CV   | 5100 | 9400 |

#### Torque for actuator sizing in-lb

| Delta P>   | Valve torque |          |
|------------|--------------|----------|
| Valve Size | to open      | to close |
| 6"         | 2531.4       | 2531.4   |
| 8"         | 5753         | 5753     |

#### **Torque correction factors**

Valve torque can vary according to operating frequency, temperatre and friction characteristics of the media.

If media has more or less friction than water, multiply torque by the following factors.

Lubricating oils or liquids 0.8 Dry gases, natural gas 1.5 Slurries or liquids bearing abrasive particles 1.5 to 2.5







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